

Nutrition and Labelling for the Canadian Baker

Nutrition and Labelling for the Canadian Baker

The BC Cook Articulation Committee

BCCAMPUS
VICTORIA, B.C.



Nutrition and Labelling for the Canadian Baker by go2HR is licensed under a [Creative Commons Attribution 4.0 International License](#), except where otherwise noted.

© 2015 go2HR

The CC licence permits you to retain, reuse, copy, redistribute, and revise this book—in whole or in part—for free providing the author is attributed as follows:

[Nutrition and Labelling for the Canadian Baker](#) by the B.C. Cook Articulation Committee is used under a [CC BY 4.0 Licence](#).

If you redistribute all or part of this book, it is recommended the following statement be added to the copyright page so readers can access the original book at no cost:

Download for free from the [B.C. Open Collection](#).

Sample APA-style citation:

This textbook can be referenced. In APA citation style, it would appear as follows:

B.C. Cook Articulation Committee. (2015). *Nutrition and Labelling for the Canadian Baker*. Victoria, B.C.: BCcampus. Retrieved from <https://opentextbc.ca/nutrition/>

Cover image attribution:

[Baker](#) by [Thomas Berg](#) is under a [CC BY-SA 2.0 Licence](#).

Ebook ISBN: 978-1-989623-07-7

Print ISBN: 978-1-989623-06-0

Visit [BCcampus Open Education](#) to learn about open education in British Columbia.

This book was produced with Pressbooks (<https://pressbooks.com>) and rendered with Prince.

Contents

<u>Accessibility Statement</u>	vii
<u>Preface</u>	ix
 <u>Part I. Nutrition and Labelling</u>	
1. <u>Canada's Food Guide</u>	3
2. <u>Nutrients in Food</u>	5
3. <u>Carbohydrates</u>	7
4. <u>Sugar</u>	9
5. <u>Fibre</u>	11
6. <u>Fats</u>	13
7. <u>Cholesterol</u>	17
8. <u>Protein</u>	21
9. <u>Micronutrients</u>	23
10. <u>Water</u>	29
11. <u>The Nutrition Facts Table</u>	31
12. <u>Learning Activities</u>	37
 <u>Part II. Labelling and Packaging Requirements</u>	
13. <u>Introduction to Understanding Labelling Rules and Regulations</u>	41
14. <u>Labelling Requirements for Grain and Bakery Products</u>	43
15. <u>Proposed Changes to Labelling</u>	47
16. <u>Learning Activity</u>	51
 <u>Part III. Special Diets, Allergies, Intolerances, Emergent Issues, and Trends</u>	
17. <u>Introduction to Special Diets, Allergies, Intolerances, Emergent Issues, and Trends</u>	55
18. <u>Food Allergies and Intolerances</u>	57
19. <u>Gluten-Free and Special Diet Baking Using the Critical Thinking Framework</u>	61
20. <u>Substitute Ingredients for Common Allergies</u>	67
21. <u>Substituting Sugar with Other Sweeteners</u>	69
22. <u>Emergent Food Issues and Topics</u>	71

<u>Key Terms</u>	73
<u>References</u>	75
<u>Versioning History</u>	79
<u>List of Links by Part for Print Users</u>	81

Accessibility Statement

BCcampus Open Education believes that education must be available to everyone; this means supporting the creation of free, open, and accessible educational resources. We are actively committed to increasing the accessibility and usability of the textbooks we produce.

Accessibility features of the web version of this resource

The [web version of *Nutrition and Labelling for the Canadian Bakers*](#) includes the following features:

- It has been optimized for people who use screen-reader technology:
 - all content can be navigated using a keyboard
 - links, headings, tables use proper markup
 - all images have text descriptions
- It includes an option to increase font size. (See tab on top right of screen titled, “Increase Font Size.”)

Other file formats available

In addition to the web version, this book is available in a number of file formats including PDF, EPUB (for eReaders), MOBI (for Kindles), and various editable files. Here is a link to where you can [download this book in another file format](#). Look for the Download this book drop-down menu to select the file type you want.

Known accessibility issues and areas for improvement

While we strive to ensure that this resource is as accessible and usable as possible, we might not always get it right. Any issues we identify will be listed below.

There are currently no known issues.

Accessibility standards

The web version of this resource has been designed to meet [Web Content Accessibility Guidelines 2.0](#), level AA. In addition, it follows all guidelines in [Appendix A: Checklist for Accessibility](#). The development of this toolkit involved working with students with various print disabilities who provided their personal perspectives and helped test the content.

Let us know if you are having problems accessing this book

We are always looking for ways to make our resources more accessible. If you have problems accessing this resource, please contact us to let us know so we can fix the issue.

Please include the following information:

- The location of the problem by providing a web address or page description
- A description of the problem
- The computer, software, browser, and any assistive technology you are using that can help us diagnose and solve your issue
e.g., Windows 10, Google Chrome (Version 65.0.3325.181), NVDA screen reader

You can contact us one of the following ways:

- Contact form: [BCcampus OpenEd Help](#)
- Web form: [Report an Error](#)

This statement was last updated on November 11, 2019.

Preface

This book is intended to give students a basic understanding of nutritional information and labelling in the baking industry. In particular, there is a focus on Canadian regulations regarding labelling and merchandising of baked goods, as well as baking for customers with special diets, allergies, and intolerances.

Nutrition and Labelling for the Canadian Baker is one of a series of Culinary Arts books developed to support the training of students and apprentices in British Columbia's food service and hospitality industry. Although created with the Professional Cook and Baker programs in mind, these have been designed as a modular series, and therefore can be used to support a wide variety of programs that offer training in food service skills.

Other books in the series include:

- Basic Kitchen and Food Service Management
- Food Safety, Sanitation, and Personal Hygiene
- Human Resources in the Food Service and Hospitality Industry
- Meat Cutting and Processing for Food Service
- Modern Pastry and Plated Desserts
- Understanding Ingredients for the Canadian Baker
- Working in the Food Service Industry
- Workplace Safety in the Food Service Industry

The series has been developed collaboratively with participation from public and private postsecondary institutions.

I

Nutrition and Labelling

1.

Canada's Food Guide

Learning Objectives

- Describe the basic nutritional elements and properties of food
- Describe the nutritional requirements of a healthy diet
- Understand the nutrition facts tables (NFT)

Most Canadians have been introduced at one point or another to [Canada's Food Guide](#) for a balanced diet. The latest version, adapted in 2007, includes changes and improvements based on recent studies and focuses on eating more wholesome foods. The four food groups are:

- Vegetables and fruit
- Grain products
- Milk and alternatives
- Meat and alternatives

Depending on a person's gender and age, Canada's food guide recommends the number of servings in each food group that a person should consume (Tables 1a-1d). It also contains information about what is considered a serving of different types of food.

Table 1a: Recommended servings of each food group for children, girls and boys

Food	2-3 years old	4-8 years old	9-13 years old
Vegetables and Fruit	4 servings	5 servings	6 servings
Grain Products	3 servings	4 servings	6 servings
Milk and Alternatives	2 servings	2 servings	3-4 servings
Meat and Alternatives	1 serving	1 serving	1-2 servings

Table 1b: Recommended servings of each food group for teens, 14–18 years old

Food	Female	Male
Vegetables and Fruit	7 servings	8 servings
Grain Products	6 servings	7 servings
Milk and Alternatives	3-4 servings	3-4 servings
Meat and Alternatives	2 servings	3 servings

Table 1c: Recommended servings of each food group for adults, 19–50 years old

Food	Female	Male
Vegetables and Fruit	7-8 servings	8-10 servings
Grain Products	6-7 servings	8 servings
Milk and Alternatives	2 servings	2 servings
Meat and Alternatives	2 servings	3 servings

Table 1d: Recommended servings of each food group for adults, 51+ years old

Food	Female	Male
Vegetables and Fruit	7 servings	7 servings
Grain Products	6 servings	7 servings
Milk and Alternatives	3 servings	3 servings
Meat and Alternatives	2 servings	3 servings

2.

Nutrients in Food

Nutrients are divided into two groups: the **macronutrients** (carbohydrates, fats, proteins) and **micronutrients** (vitamins and minerals). Table 2 shows Health Canada's recommendations for the daily diet of macronutrients for males and females over 19 years of age. For the recommended daily caloric requirement for youth and other ages, refer to Canada's Food Guide.

Table 2: Percentage of macronutrients in a balanced diet

Nutrient	% of Diet (total kcal per day)
Carbohydrate	45%-65%
Protein	20%-35%
Fat	5%-10%

Percent Daily Value

The terms *Reference Standards* and *Daily Value (DV)* relate to the daily intake of specific nutrients except vitamins and minerals. The *Recommended Daily Intake (RDI)* refers to the intake of vitamins and minerals. A list of the DV and RDI for various nutrients is found in Table 3.

Percent daily value (% DV) was developed to reflect the nutritional content of food products and provide the recommended daily amounts adults need as a part of a healthy diet. The % DV is used to convey how much of the daily amount of each nutrient is found in food products.

Table 3: Recommended daily intake

Nutrient	Daily Value (DV)
Fat	65 g
Saturated and trans fats	20 g
Cholesterol	300 mg
Sodium	2400 mg
Carbohydrate	300 g
Fibre	25 g
Sugars	no DV
Protein	no DV
Vitamin A	1000 RE ¹
Vitamin C	60 mg
Calcium	1100 mg
Iron	14 mg

For a consumer buying finished or prepared foods, it is important to read the nutrition labels in detail on all products. For example, it is better to choose foods with a low % DV of nutrients such as fat, sodium, and saturated and trans fats. A higher % DV is recommended for products high in nutrients such as fibre, vitamin A, calcium, and iron. More detail about the requirements of labels and the **nutrition facts table (NFT)** is found in the last section of this chapter. For more information consult the CFIA website for [Information within the Nutrition Facts Table](#).

1. Note: RE = retinol equivalents

3.

Carbohydrates

Carbohydrates are the main nutritional component in most plants. They are the most easily obtained nutrient and most readily digestible form of fuel for the body. They can be stored by the body and released when the body needs energy. Carbohydrates are either simple (sugar) or complex (starch and fibre). **Simple carbohydrates** include single sugars (called monosaccharides) such as:

- Glucose (grape sugar and corn sugar)
- Fructose (fruit sugar and honey)
- Galactose (part of milk sugar)

Glucose is the body's most important source of energy and many cells cannot be fuelled by any other carbohydrate. Other simple carbohydrates are double sugars (called disaccharides) and include:

- Sucrose (table sugar)
- Lactose (milk sugar)
- Maltose (malt sugar)

Naturally sweet foods such as fruits, some vegetables, sugar cane, and honey are the main sources of simple carbohydrates in nature. Many naturally sweet foods (particularly fruits and vegetables) contain other nutrients required for good health. However, the most common simple carbohydrate in North American diets is refined sugar, which provides virtually no benefit to the human body other than a high energy (caloric) value. Refined simple carbohydrates are often referred to as “empty calories”; that is, there is little nutritional value in these sugars beyond their caloric content.

Complex carbohydrates are composed of long chains of simple sugars. Starch is a complex carbohydrate. Complex carbohydrates are found in grain products such as cereals, flour, and pasta; legumes such as beans and peas; and tubers such as potatoes. Complex carbohydrates contain other recommended nutrients such as vitamins and minerals. Starches must be broken down into glucose and fructose during digestion before they can be absorbed in the small intestine and become usable fuels for the body.

There are ways of increasing consumption of complex carbohydrates:

- Eat unsweetened whole grained breakfast cereals and sweeten them, if you must, with fresh fruit or raisins instead of refined sugar. Read cereal box labels to verify that what you are eating is as nutritious as you think it is. For example, granola has the reputation of being a healthy morning cereal, but some brands contain large amounts of fat and sugar and so may be high in calories.
- Eat fruits as desserts. Fresh fruit can be present in a number of ways including baking, poaching, or making it into a fruit compote. Read the labels on canned fruit. Try to find fruits

packed in natural juices and avoid fruits canned in heavy syrup.

- Eat rolls, breads, muffins, and other baked goods that are made from whole grains. Try to avoid using overly sweet jams and other spreads.
- Try to eat entrées or side dishes based on legumes and grains. This includes rice, beans, pasta, and potatoes.

4.

Sugar

Current nutrition facts tables for sugar do not show the % DV as there is no recommended daily amount for healthy diets. (Read about upcoming changes proposed by Health Canada in the next chapter, Labelling and Packaging Requirements.) The most recent guidelines published by the World Health Organization (2015) suggest restricting daily intake of free sugars to less than 10% of the total energy intake. The aim is to further reduce the suggested daily intake to 5%, equivalent to 25 g or 6 teaspoons per day. Free sugars include syrups and commercially manufactured icings as well as sugar naturally occurring in honey, maple syrup, fruit juices, and concentrates. As per the World Health Organization guidelines “intrinsic sugars are those incorporated within the structure of intact fruit and vegetable and sugars from milk (lactose and galactose)” (World Health Organization, 2015). A guideline on sugar intake for adults and children is available at the [WHO Media Centre](#).

5.

Fibre

Complex carbohydrates often contain indigestible fibre. There are two types of fibre; insoluble and soluble. **Insoluble fibre** does not dissolve in water and promotes efficient intestinal functioning by improving the elimination process. Cellulose, lignin, and hemicellulose are the main fibres in this category.

The second type is **soluble fibre**, which does dissolve in water. Like insoluble fibre, this fibre is not digested; however, soluble fibre acts as sponge, slowing the digestion of food in the stomach and intestines and absorbing fats and other chemicals. Some research suggests that soluble fibre absorbs cholesterol and will lower blood cholesterol levels. The main soluble fibres are pectin and gums.

Water must be present for either fibre to perform any useful function in the human body. Without water, both types of fibre are simply dry irritants that cannot be passed from the body.

The types of fibres and their sources are shown in Table 4.

Table 4: Types of dietary fibre

Fibre	Type	Sources
Cellulose	Insoluble	Wheat flour, beans, cabbage family, apples, root vegetables (including beets, carrots, potatoes, turnips, and yams)
Hemicellulose	Insoluble	Whole grains, cereals, bran
Lignin	Insoluble	Cereals, mature vegetables, eggplant, green beans
Pectin	Soluble	Apples, grapes, squash, citrus fruits, strawberries
Gums	Soluble	Oat bran, lentils, dried beans, legumes

Health Canada recommends that Canadian women need 25 g of **dietary fibre** daily and men need 38 g daily. Health Canada also states that men are only getting half of the suggested amount (Health Canada, Do Canadian Adults Meet Their Nutrient Requirements Through Food Intake Alone?, 2012). Such information provides opportunities for the food industry to offer products that contain dietary fibre. Some suggested ingredients for increasing fibre are fruit and vegetables, whole grain flour, nuts, and seeds.

6.

Fats

Although both animal and plant foods contain fats (or **lipids**), much of the fat consumed by North Americans comes from animal products in the form of meat, fatty fish, eggs, and dairy products such as butter, cream, cheese, and whole milk. Vegetable fats are found in vegetable oils and vegetable shortenings.

Fats are an essential nutrient and have many beneficial functions in the body. They supply a steady source of energy, regulate certain body functions, contribute to the feeling of “fullness” after eating, and absorb and transport fat-soluble vitamins. There are two main types of fat: saturated and unsaturated. Saturated fats come from animal and tropical plants sources while unsaturated fats come from plant sources and fish. Unsaturated fats are further divided into monounsaturated and polyunsaturated fats.

The classification of a fat depends on its atomic structure. Fat is composed of carbon and hydrogen atoms bound together in long chains. If the chain has as many hydrogen atoms as it can possibly have, the fat is said to be saturated. If there is room on the chain for more atoms of hydrogen, the fat is unsaturated. The difference in atomic structure means that at room temperature most saturated fats are solid and unsaturated fats are liquid. If there is one double space free of hydrogen atoms in the chain, the unsaturated fat is monounsaturated. If there are two or more double spaces free of hydrogen atoms in the chain, the fat is classified as polyunsaturated. The best sources of polyunsaturated fats are fish and most vegetable oils, including corn oil, safflower oil, and sunflower oil.

One way of viewing the difference between saturated and unsaturated fats is to consider the atomic structure of fat to be like a sponge. If the “sponge” is totally full of hydrogen atoms, the fat is saturated. If the “sponge” can still hold more hydrogen atoms, the fat is unsaturated. Knowing the molecular structure of fat is not as important as knowing that saturated fats tend to have negative health effects; polyunsaturated fats are better for us than saturated fats, and mono-unsaturated fats may even be more beneficial. Another point to remember about lipids is that, in general, animal fats are saturated while most plant fats are unsaturated. However, lipids in tropical oils tend to be saturated fats. This means that cocoa butter, coconut oil, palm kernel oil, and palm oil are saturated oils. The best sources of polyunsaturated fats are fish and most vegetable oils including corn oil, safflower oil, and sunflower oil.

Fatty fish such as mackerel, tuna, salmon, trout, and herring are rich in special fatty acids belonging to the omega-3 group. There is some evidence that one of the omega-3 chemicals, eicosapentaenoic acid (or EPA for short), helps to prevent coronary heart disease, provides relief for arthritis victims, and may reduce the frequency and intensity of migraine headaches (Harvard Medical School Patient Education Centre, 2015). Inconsistent findings in nutritional research suggest there is some controversy about the validity of medical claims for fish oils.

Significant amounts of monounsaturated fats are found in olive oil, almond oil, canola oil, and peanut oil. The types of fatty acids found in a variety of oils are shown in Table 5.

Table 5: Amount of fatty acids in a variety of fats¹

Type of Lipid (15 mL)	Total Fat (g)	SFA (g)	MUFA (g)	PUFA (g)
Coconut	13.6	11.8	0.8	0.2
Corn	13.6	1.7	3.3	8.0
Olive	13.5	1.8	9.9	1.1
Palm	13.6	6.7	5.0	1.3
Peanut	13.5	2.3	6.2	4.3
Canola	14.0	1.0	8.5	3.8
Safflower	13.6	1.2	1.6	10.1
Soybean	13.6	2.0	5.0	5.1
Sunflower	13.6	1.4	2.7	8.9
Lard	12.8	5.0	5.8	1.4
Butter	11.4	7.1	3.3	0.4

Saturated fat and trans fats have one combined % DV in the nutrition facts table. Both may have negative effects on blood cholesterol levels and health.

Below is an excerpt from [Healthy Eating Canada](#) that explains how the % DV for saturated and trans fat is calculated.

The combined Daily Value in nutrition labelling is based on 20 g of saturated and trans fats for a reference diet. For example, in the Nutrition Facts table below (Figure 1), the food product has 7 g of saturated and 0.5 g of trans fats for a total of 7.5 g. The product would therefore, have a % Daily Value for saturated and trans fats of 38%.

$$(7.5 \text{ g} \div 20 \text{ g}) \times 100 = 38\%$$

1. Note: SFA = Saturated fatty acid, MUFA = Monounsaturated fatty acid, PUFA = Polyunsaturated fatty acid

Nutrition Facts: Per burger (85 g)

Figure 1: Sample Nutrition Facts table

Amount	% Daily Value
Calories 210	
Fat 18 g	28 %
Saturated 7 g + Trans 0.5 g	38 %
Cholesterol 55 mg	
Sodium 330 mg	14 %
Carbohydrate 1 g	1 %
Fibre 0 g	0 %
Sugars 12 g	
Protein 12 g	
Vitamin A	0 %
Calcium	2 %
Vitamin C	0 %
Iron	10 %

“Remember: 5% DV or less is a little and 15% DV or more is a lot for all nutrients” (Government of Canada, *Healthy Eating*, 2015, para 8).

Canada has implemented measures to control the amount of trans fat over the past several years. Although initiated in 2004 by Jack Layton of the New Democratic Party, it took several years to be mandated. In 2008, Calgary was the first city in Canada to ban trans fats, and British Columbia was the first province to mandate that trans fat be limited, following a June 2006 recommendation by “a task force co-chaired by Health Canada and the Heart and Stroke Foundation of Canada [which] recommended a limit of 5% trans fat (of total fat) in all products sold to consumers in Canada (2% for tub margarines and spreads)” (Trans Fat Task Force, 2006).

Although measures to reduce the amount of trans fats are in effect, it is still not well understood by the general public which trans fats may be bad (i.e., contribute to high cholesterol and should be avoided), and which trans fats may have a positive health effect. It has, however, become more and more known that naturally occurring trans fats are not the culprit, negatively affecting cholesterol, but hydrogenated fats (man-made by changing an oil to a hard fat) are. You can find more information on hydrogenated fats in the *Understanding Ingredients for the Canadian Baker* open textbook.

7.

Cholesterol

Cholesterol is a type of lipid found in the blood and in the diet. It has many functions and is a structural part of all body cells, and is an essential component of brain and nerve tissue. It is needed to form hormones, bile, and vitamin D. Many foods contain cholesterol, but mostly it is found in foods of animal origin. Some meats are higher in cholesterol than others, and generally speaking, fish is lower. However, shrimp is high in cholesterol (Grosvenor, Smolin, & Bedoya, 2014).

The human body produces two types of cholesterol: low density lipoprotein (LDL) and high density lipoprotein (HDL). The “bad” cholesterol is LDL. Some research (Harvard Medical School Patient Education Centre, 2015) suggests that if your LDL level should drop by 1%, your risk of heart disease will drop by 1% to 2%. However, if your HDL level should increase by 1%, your risk of heart disease will decrease by 2% to 4%. There is some research suggesting that HDL and LDL levels are influenced by diet (Harvard Medical School Patient Education Centre, 2015). In particular, fibre may raise HDL levels, but this research is not conclusive. Other researchers have concluded that fish oils may also reduce serum cholesterol levels.

Tables 6a–6e provide the fat and cholesterol content of selected foods.

Table 6a: Fat and cholesterol content of selected meats

Meats 88 g (3 oz.)	Total Fat (g)	Saturated Fat (g)	Cholesterol (mg)
Beef, top round	6	2	84
Beef, short ribs (braised)	18	8	93
Beef liver	4	2	333
Lamb, shoulder lean (roasted)	8	3	83
Pork tenderloin (roasted)	4	1	61
Chicken, breast meat only (roasted)	3	trace	73
Chicken, breast meat with skin (roasted)	8	2	82
Chicken, drumstick meat only (roasted)	5	1	82
Salmon, fresh baked with butter	7	2	43
Sardines, canned in oil	9	2	118
Trout, broiled or baked	13	6	58
Oysters, raw	2	trace	45
Shrimp, canned	trace	trace	135

Table 6b: Fat and cholesterol content of selected egg products

Eggs	Total Fat (g)	Saturated Fat (g)	Cholesterol (mg)
Large fried in butter	6	2	278
Large scrambled with milk and butter	7	3	282
White raw	trace	0	0
Yolk raw	6	2	272

Table 6c: Fat and cholesterol content of selected milk products

Milk	Total Fat (g)	Saturated Fat (g)	Cholesterol (mg)
2% (250 mL)	5	3	19
Skim (250 mL)	trace	trace	5
Buttermilk (250 mL)	2	1	9
Whole (250 mL)	9	5	35

Table 6d: Fat and cholesterol content of selected cream products

Cream	Total Fat (g)	Saturated Fat (g)	Cholesterol (mg)
Cereal – 12% (250 mL)	31	19	99
Cereal – 12% (15 mL)	2	1	6
Coffee – 18% (250 mL)	46	28	155
Coffee – 18% (15 mL)	3	2	9
Whipping – 35% (250 mL)	88	55	322
Whipping – 35% (15 mL)	5	3	19

Table 6e: Fat and cholesterol content of selected cheeses

Cheese (45 g)	Total Fat (g)	Saturated Fat (g)	Cholesterol (mg)
Cheddar	15	9	47
Feta	10	7	41
Gouda	13	8	52
Gruyère	15	9	50
Mozzarella	10	6	37
Mozzarella (partly skimmed)	7	5	27
Swiss	12	8	41
Cottage, creamed (250 mL)	10	7	34
Cottage, 2% (250 mL)	5	3	20
Cottage, dry curd 0.4%	trace	trace	10

8.

Protein

Protein is one of the macronutrients that does not show the %DV on the food labels because most people get their daily value in their diet. It is, however, valuable to know how much protein consumption is needed on an individual level.

The required daily protein intake is estimated at 50 g to 145 g daily based on the total body weight, or 0.8 g for each kg of body weight. For instance, a person weighing 56.8 kg (125 lb.) would require approximately 45 g of protein per day ($56.8 \text{ kg} \times 0.8 = 45.44 \text{ g}$). The range is wide because people who take part in competitive sports or exercise strenuously require more protein than those who are less active.

Proteins are made up of long chains of compounds called **amino acids**. When proteins are eaten, they cannot be digested and carried into the bloodstream in their original molecular form. During digestion, a protein is broken down into amino acids that can pass into the bloodstream and travel to tissues and cells throughout the body. The amino acids recombine within the cells. The proteins can then form cell structures, enzymes, and hormones. They also repair body injury and supply the building blocks for growth. There are about 20 amino acids found in either of the two types of protein: complete and incomplete. Complete proteins contain nine amino acids (so-called “essential” amino acids) that the body cannot produce by itself. Complete proteins often contain other amino acids in addition to the essential ones. Proteins that do not contain all the essential amino acids are called incomplete proteins.

Meat, fish, dairy products, and eggs contain all the essential amino acids and so are complete proteins. Unfortunately, these complete sources of essential amino acids also contain large amounts of saturated fats. No single vegetable or plant food contains all the essential amino acids. However, as **vegetarians** (people whose diet does not include meat, poultry, and fish products) know, by combining two or more incomplete proteins, you can produce complete protein vegetarian dishes that contain all the essential amino acids. For example, a mixture of rice and black beans (a staple in many Latin American diets) produces the same quality complete protein as any meat dish. Other plant food combinations that supply complete protein are the following:

- Legumes combined with grains often produce a complete protein. That is, if beans, lentils, peas, or soybeans are combined with rice, wheat, or corn, all the essential amino acids will be present in the product. The same applies to menu items like lentil soup served with whole wheat bread or rice crackers, baked beans with bread, beans and rice casseroles, and bean fillings in corn tortillas.
- Grains can be combined with dairy products. For example, breakfast cereals with milk, pasta with cheese sauce, corn chowder, grilled cheese sandwiches, and rice pudding all contain complete proteins.
- Legumes can be mixed with seeds. The Middle East dish of hummus (chick peas and sesame seeds) is an example of such a combination. A snack of raisins, peanuts, and sunflower seeds can also supply all the essential amino acids.

9.

Micronutrients

Micronutrients are those nutrients that do not provide calories or energy, such as vitamins and minerals.

Vitamins

Vitamins are organic compounds containing hydrogen and carbon. Some vitamins also contain oxygen, nitrogen, and/or sulphur. With the possible exception of vitamin K, our bodies cannot produce vitamins. We must acquire these essential nutrients either through the foods we eat or by taking vitamin supplements. The body needs vitamins to ensure proper nervous system functions, to build strong bones, and to form blood cells. In addition, vitamins are needed to convert food into energy and so are essential for basic metabolism.

Vitamins fall into two classifications: fat soluble and water soluble. Fat soluble vitamins include vitamins A, D, E, and K. These vitamins enter the body by being absorbed with fat in the lower intestine. Fat soluble vitamins that are not immediately used are stored in fat tissues or in the liver. Because they can be stored in the body, fat soluble vitamins do not have to be in our daily diet, but they must be taken on a regular basis so they are stored.

Water soluble vitamins are the B and C vitamins. The B vitamins, often called the B complex, include thiamine (B1), niacin, riboflavin (B2), pyroxidine (B6), pantothenic acid (once called B3), B12, folic acid, and biotin. None of these vitamins can be stored in the body in adequate amounts, so they must be provided daily through dietary intake.

Cooking techniques affect the quality and quantity of vitamins, especially the water soluble ones. For example, vitamin C is easily destroyed if green vegetables (an important source of the vitamin) are overcooked in too much water. In general, high-cooking temperatures and lengthy cooking times can destroy vitamins.

Minerals

Minerals are inorganic substances that do not contain carbon. Minerals come from the earth and cannot be made by the body. They are found in plant matter, meats, and/or dairy products. They can also be bought and consumed in pure form as supplements or, as in the case of sodium, as a flavour enhancer. Minerals are needed for bone growth, water balance, normal muscle functioning, and other functions.

There are two categories of minerals: major minerals (sometimes called macrominerals or bulk minerals) and trace minerals (sometimes called microminerals). The major minerals include calcium, phosphorus, magnesium, sodium, and potassium. The most important trace minerals are iron, zinc, and iodine.

Calcium

Calcium, along with phosphorus and magnesium, is needed to build and maintain bones and teeth. Calcium is the body's most abundant mineral that gives strength and rigidity to bones and teeth. It also replenishes blood calcium if needed. Dairy products are the main source of calcium, although small whole fish such as sardines and dark green vegetables, beet greens, and broccoli contain significant amounts of calcium. There is some controversy about how much calcium should be in an adult's diet. From the mid-1990s, research suggested that postmenopausal women should take calcium supplements to prevent bone loss and osteoporosis, while more recent studies have found that calcium supplements may not prove to be effective (Brody, 2013).

Phosphorous

Phosphorous is also a major factor in building healthy bones and teeth. Phosphorous combines with calcium to form the skeleton structure. It is also needed for cell growth and repair, kidney function, nutrient metabolism, muscle contraction, and the digestion of two B vitamins: riboflavin and niacin. Phosphorus is found in meats, whole grain flour and cereals, nuts, eggs, fish, poultry, and cheese. Phosphorus is usually found in foods high in calcium, although the best source is meat.

Magnesium

Magnesium helps bones form and grow. It is also important for cardiac muscle function and maintenance, and plays an important role in the chemical reactions of many enzymes. Magnesium is mainly found in green leafy vegetables, legumes (including nuts), seafood, cocoa, and whole grains.

Sodium

Salt, or sodium chloride, consists of approximately 40% sodium and 60% chloride. Sodium intake should be monitored in the daily diet. Most salts are ingested from processed, pre-packaged, and ready-to-serve foods, which amounts to 77% of daily salt consumption. While 12% is naturally present in food, 5% is added during cooking, and 6% is added during meals as shown by the [sodium detector](#). Salt is a contributing factor to chronic diseases such as cardiovascular disease and high blood pressure.

Sodium (along with potassium) is needed for the normal functioning of nerves and muscles. Both minerals are critical components in maintaining water balance and mineral concentration levels in cells.

Although sodium is needed by the body, it is a mineral that most people get too much of in their daily diet. Health Canada suggests that individuals should refrain from adding salt to their food and should purchase commercial foods that are low in salt. The government faces ongoing challenges to convince food manufacturers to reduce the amount of sodium added to processed and prepared foods.

Potassium

Potassium works in harmony with sodium to regulate water balance and heartbeat. Potassium is found inside body cells while sodium is found in the liquid surrounding the outside of cells. A balance between the concentration of potassium and the concentration of sodium in the body may be a key factor in the prevention of high blood pressure, although the research in this area is inconclusive and may even be

contradictory (Harvard School of Public Health, *Shifting the Balance of Sodium and Potassium in Your Diet*, n.d.). The potassium-sodium balance is affected when there is a substantial loss of both minerals during heavy exercise or when experiencing diarrhea or vomiting.

The replacement of lost minerals is best accomplished from natural food sources. However, a person may have to take salt pills or potassium supplements when large amounts of fluid are lost due to vomiting, diarrhea, or excessive sweating (caused by hard labour or exercise). The best dietary sources for potassium include green leafy vegetables, bananas, oranges and orange juice, potatoes, apricots, raisins, and cantaloupe.

Iron

Iron is an important component of hemoglobin, which is the part of a red blood cell that carries oxygen from the lungs to the cells and waste products from the cells back to the lungs for exhalation. Iron is also needed for the efficient functioning of many parts of the enzyme system. Iron deficiency is one of the most common nutritional deficiencies in North America, particularly among women and young children. A lack of iron can lead to iron-deficiency anemia, a disease that is characterized by muscle weakness, fatigue, and listlessness. Iron deficiency in children has been associated with irritability, hyperactivity, and a less than adequate attention span. Too much iron in the system can also lead to problems such as toxic accumulations in the heart, liver, and pancreas.

Dietary iron is in two forms: heme and non-heme. The heme form is more easily absorbed by the body. Heme iron is only found in animal tissue where it typically makes up about 40% of all the iron found in the meat. Dietary iron has a difficult time entering the blood system as only a small percentage of the available iron is absorbed. The richest sources of iron are the organ meats (such as kidneys and liver), fish, poultry, shellfish, legumes, dried fruits, eggs, and whole grain breads and cereals. Although some leafy vegetables such as spinach are iron rich, it is non-heme iron and so is not easily absorbed into the body. The actual iron requirements per day are about 1 mg, but because of iron's poor absorption rate, Health Canada recommends a dietary intake eight to ten times more than that. Table 7 gives the recommended daily iron requirements.

Table 7: Iron requirements

Age (Years)	Sex	Total Iron Requirement (mg/day)	Dietary Intake (mg/day)
1-2	M/F	0.7	6.0
3-5	M/F	0.7	6.0
6-11	M/F	1.0	8.0
12-15	M	1.2	10
12-15	F	1.6	13
16-18	M	1.2	10
16-18	F	1.4	12
19+	M	1.1	9.0
19+	F	1.7	13
Post-menopausal	F	1.0	8.0
65+	M/F	1.0	8.0

Vitamin C may increase the amount of dietary iron absorbed in the digestive tract. Some grains as well as tannic acid found in coffee and tea may bind dietary iron and eliminate it before the body can absorb it. Antacids and aspirin can cause iron deficiencies.

Zinc

Zinc is found in over 70 enzymes in the body including those involved in synthesizing protein, digesting food, transporting carbon dioxide and absorbing vitamins. Zinc also helps in the formation of insulin and the building of cell membranes. Zinc plays a crucial role in the development of the reproductive organs, and a zinc deficiency can lead to low sperm counts in males.

Zinc is found in both animal and vegetable products but is more readily available in animal sources. Meat, liver, seafood (particularly raw or smoked oysters), eggs, brewer's yeast, wheat germ, pumpkin seeds, and nuts are all good sources of zinc. However, vegetarians must include enough dietary zinc to compensate for the fact that the body cannot easily absorb vegetable zinc. Vegetarians should note that there is some evidence suggesting that fibre and phytates (a compound commonly found in grains, legumes and nuts) binds zinc and so impedes its absorption by the body (Hunt, 2003). This means vegetarians should include enough dietary zinc to compensate for the amount of zinc that may pass through the digestive tract without being absorbed.

Iodine

Iodine is essential for the normal functioning of the thyroid gland, which produces the hormone thyroxine, which in turn regulates energy metabolism in the body. A lack of iodine can lead to goiter problems: the reduction of mental reactions, lethargy, and obesity. Iodine deficiencies are rare in North

America because table salt is iodine fortified. Other dietary sources of iodine include fish, shellfish, kelp, some mushrooms, and garlic.

10.

Water

Water is unique. Although not considered a micronutrient, it is a nutrient nonetheless as it has many functions in the body. Water is considered to be an essential nutrient not because it has high nutritional value but because it performs many essential jobs. Although some water gets into the body through foods, it should be consumed in large amounts for adequate hydration (Grosvenor, Smolin, & Bedoya, 2014).

Water is present in all body tissue, it transports nutrients to cells and waste away from cells, and provides a method for the excretion of wastes from the body. Water aids in digestion, regulates body temperature, and is the liquid medium for all body fluids such as blood, perspiration, and urine. The body acquires water from fluids ingested, moisture in foods, and as an end product of the metabolism in the body of the macronutrients. In temperate climates, such as those found in much of Canada, the body needs the equivalent of about 2.5 L of water a day. Under severe physical conditions, the body's need may increase by several litres a day depending upon the amount of fluid lost through sweating and evaporation through the lungs.

Consumption of water for good health should not be confused with the consumption of beverages. The majority of people have a beverage when they eat a meal at home or in another setting. Favourite beverages include soft drinks, bottled waters, juices, coffee, tea, and alcoholic beverages. Many of these contain ingredients that have an impact on the health of the body. Caffeine as a dietary side-product deserves special mention. About 60% of ingested caffeine in Canada is from coffee, with 30% from tea and 10% from cola and chocolate drinks. Although the research is not totally consistent, caffeine increases the frequency and prevalence of headaches, heart palpitations, and tremors while also increasing alertness during times of fatigue. Caffeine is addictive. After several hours of avoiding caffeine, heavy users can suffer withdrawal symptoms such as headaches, irritability, muscle tension, and nervousness—all of which disappear if caffeine is then consumed. Additionally, beverages that contain caffeine (and alcohol) act as diuretics and will actually draw water out of the body. The long-term effects of caffeine and the relationship between caffeine and chronic disease have not been fully established. However, the evidence linking coffee consumption (not necessarily caffeine consumption) with heart disease has prompted Health Canada to suggest that coffee should be consumed in moderation. (Health Canada, Caffeine in Foods, n.d.).

11.

The Nutrition Facts Table

Under Government of Canada regulations, the nutrition facts table (NFT) must provide serving size, calories, and 13 core nutrients, including fat, sodium, and sugar (Figure 2). The list of micronutrients, which includes cholesterol, folate, magnesium, niacin, phosphorus, potassium, riboflavin, selenium, thiamine, vitamin B12, vitamin B6, vitamin D, vitamin E, zinc, and other vitamins and minerals, is optional (Health Canada, 2004a). Reading and understanding the NFT is essential for choosing food products that meet the dietary needs of individuals. It is important to consider the % DV and to understand what “less than 5% DV” and “15% DV” mean. For an [interactive NFT](#), visit the Health Canada website.

The NFT displays the % DV so consumers can determine the amount of a certain nutrient in one serving. The list of ingredients is mandatory on most packaged foods that contain more than one ingredient, and ingredients are listed in order of weight. In general, it is mandatory to show both official languages of Canada (French and English) on labels, with some exceptions (e.g., specialty foods, local foods, test market foods, and shipping containers) as long as the products are not resold to consumers.

Nutrition Facts	
Valeur nutritive	
Per 125 mL (87 g) / par 125 mL (87 g)	
Amount Teneur	% Daily Value % valeur quotidienne
Calories / Calories 80	
1 ⇒ Fat / Lipides 0.5 g	1 %
2 ⇒ Saturated / saturés 0 g	0 %
3 ⇒ + Trans / trans 0 g	
4 ⇒ Cholesterol / Cholestérol 0 mg	
5 ⇒ Sodium / Sodium 0 mg	0 %
6 ⇒ Carbohydrate / Glucides 18 g	6 %
7 ⇒ Fibre / Fibres 2 g	8 %
8 ⇒ Sugars / Sucres 2 g	
9 ⇒ Protein / Protéines 3 g	
10 ⇒ Vitamin A / Vitamine A	2 %
11 ⇒ Vitamin C / Vitamine C	10 %
12 ⇒ Calcium / Calcium	0 %
13 ⇒ Iron / Fer	2 %

Figure 2: Sample Nutrition Facts table (bilingual standard).
Image courtesy Health Canada [\[Long Description\]](#)

Allergens

“Allergen Declarations and Gluten Sources” is the declaration on the label that includes the top 10 priority food allergens. They are set by Health Canada and include egg, soy, sesame seeds, milk, seafood, tree nuts (including peanuts), sulphites, wheat, and mustard. If any of these priority food allergens are present, they must be listed in the ingredients and/or in a statement that begins with “contains” or “may contain” on a food product label. It is prudent for any consumer to read the food labels, and it is paramount for a person who either has allergies, or produces food for someone with allergies. Note that companies can change ingredients without telling consumers, thus the responsibility remains with the consumer or end user to read labels.

Best Before and Expiry Dates

The best before date indicates the anticipated amount of time an unopened food product keeps its freshness, taste, nutritional value, or any other qualities claimed by the company, when stored properly and unopened. As soon as the product is opened, the best before date no longer applies. In addition, the best before date does not guarantee product safety.

The best before date must appear on packaged foods that have a shelf life of 90 days or less such as milk, yogurt, or bread. Best before date products still can be purchased or eaten after these dates.

Packaged foods that show an expiration date must be consumed before that date or discarded after the expiry date. The expiry date must not be mistaken for the best before date.

Food packaging plays an important part in the food industry; it keeps the products fresh, prevents them from becoming contaminated, and inhibits bacteria growth. As stated by Health Canada, “all materials used for packaging foods is controlled under Division 23 of the Food and Drugs Act and Regulations, Section B.23.001 of which prohibits the sale of foods in packages that may impart harmful substances to their contents. This regulation puts the onus clearly on the food seller (manufacturer, distributor, etc.) to ensure that any packaging material that is used in the sale of food products will meet that requirement” (Health Canada, 2010, September 9).

Other Claims on Food Labels

The Canadian Food Inspection Agency (CFIA) requires that packaged goods, including baked products, be pulled off the shelves if their labels are missing ingredients or have misleading information. Baked products such as whole grain bread and whole wheat bread must be labelled as such. What constitutes whole wheat bread in Canada? The definition of whole wheat breads states that, “under the Food and Drug Regulations, up to 5% of the kernel can be removed to help reduce rancidity and prolong the shelf life of whole wheat flour. The portion of the kernel that is removed for this purpose contains much of the germ and some of the bran. However, according to the American Association for Cereal Chemists International definition, it is only when all parts of the kernel are used in the same relative proportions as they exist in the original kernel, that the flour can be considered whole grain” (Health Canada, 2007). In addition, claims about the composition of a food product must be identified. This section of a food label is voluntary, but a company may choose to highlight or emphasize an ingredient or flavour in a product, such as no added preservatives or artificial flavours, or “made with 100% fruit juice.” Such claims do not guarantee that there are no food additives present in a product. Food additives, food colourings, gelling agents, bleaching, maturing or dough conditioners (e.g., azodicarbonamide), which is banned in some countries, and emulsifying agents in amounts not exceeding government guidelines do not need to be listed. A [complete list of allowable additives](#) is available on Health Canada’s website. Many foods are exempt from declaration when used as ingredients in other foods; however, exempt components that contain any allergen, gluten source, or sulphites must be declared.

The Canadian Food Inspection Agency states that components “may be declared in the list immediately in parentheses after the ingredient which they are component of or in the ‘Contains’ statement immediately following the list of ingredients. If nutrients components are also required to be declared by section D.01>007 (1) (a) and D.02005, the nutrient components should be declared in separate brackets after the allergen, gluten source or sulphite declarations. For example: enriched flour (wheat), (niacin, thiamine, riboflavin, iron) or wheat flour (niacin, thiamine, riboflavin, iron).” (Canadian Food Inspection Agency, 2013).

Compliance with Labelling Regulations

Only nutrition facts and the ingredient list are mandatory in Canada. The nutrition facts table (NFT) includes the “specific amount of food on which all nutrient information is based: calories and 13

core nutrients; the actual amount of a nutrient, in grams or milligrams; the % Daily Value” (Health Canada, 2015). Although the NFT is helpful for consumers making informed food choices, it is the food manufacturer (i.e., baker/business owner) who needs to be in compliance with the labelling regulations. Customers must take caution when reading health facts, in particular if a product lists certain health claims that may be based on marketing schemes and or sales promotions. A recent documentary broadcasted on CBC Marketplace investigated food product labels. See the story, “[Food fiction](#).”

Nutrition and Health Claims

Nutrition and health claims, when made, must follow specific rules from Health Canada to ensure the claims are consistent and not misleading. A nutrient claim may provide information on calorie counts, or on whether a product is a “good source of fibre” or “trans fat free.” Other nutrition claims may inform consumers if a product is high in calcium. A health claim on labels promotes or claims health effects of certain foods (e.g., “a healthy diet rich in fruit and vegetables may help to reduce the risk of some types of cancer”). Health or nutrition claims of products must meet specific criteria determined by Health Canada regulations. In order to “use these nutrition claims, the food product must meet specific criteria.”

For example:

- for “sodium free,” the product must have less than 5 mg of sodium per specific amount of food and per a pre-set amount of food specified in the regulations, the reference amount;
- in order to be able to say the product is “low in fat,” the product must have 3 g or less of fat per specific amount of food and per reference amount. (Health Canada, 2015).

Methods of Production

Methods of production claims are voluntary and provide information about how products were grown, produced, or handled. Such claims provide consumers with information on how cattle were raised, fed, transported, or slaughtered and whether they were given growth hormones or antibiotics. Other claims may show whether eggs are organic or **free range**, and the type of feed given to the hens. All claims must be truthful and not misleading, and are required to meet additional criteria.

Country of Origin

If a product is imported from another country, its country of origin must be on the label. If products are produced in Canada, they must include the name and address of the responsible company. Food products that say “Product of Canada” must follow specific guidelines. For example, a “Product of Canada” must have most (generally 98%) of its food, processes, and labour originating in Canada. This means these foods were grown or raised by Canadian farmers, and are prepared and packaged by Canadian food companies.

[The] claim “Made in Canada” means that the manufacturing or processing of the food occurred in Canada. A claim can be made on a label if the last substantial step of the product occurred in Canada, regardless if the ingredients are domestic or imported. For example, the processing of cheese, dough, sauce, and other

ingredients to create a pizza would be considered a substantial step. If the food product contains some food grown by Canadian farmers, it can use the claim “Made in Canada” with domestic and imported ingredients. If all of the ingredients have been imported, it can use the claim “Made in Canada” from imported ingredients. All other origin claims such as “Distilled in Canada”, “Roasted in the United States”, and “Refined in France” that describe the country’s value-added may be used as long as they are truthful and not misleading for consumers. (Canadian Food Inspection Agency, 2015d).

Consumers play an important role in food labelling in that they make an effort to read and understand the labels of all the food products they buy. If questions arise and more information on a product is needed, consumers should get in touch with the company directly. However, if there are any safety concerns or apprehensions about an unlabelled allergen, the complaint needs to be reported to Canadian Food Inspection Agency (CFIA).

Other processes such as high pressure processes (HPP) where foods have gone through high pressure processing exposure of “87,000 psi/600 MPa for up to 9 minutes does not cause a significant compositional change in the treated food, nor have there been any safety concerns raised regarding the use of this process for fruit and vegetable-based juices. On this basis, mandatory labelling requirements are not necessary in this case” (Health Canada, Food and Nutrition, 2015).

Long Descriptions

Figure 2 long description: A sample bilingual Nutrition Facts table. This one contains nutrition information per 125 mL (87 g) serving of an unknown product. It lists the amount of each of thirteen nutrients present per serving, then describes what percent of the daily suggested value this amount is. The product has 80 calories per serving. The thirteen nutrients are as follows:

1. Fat: 0.5 g. 1% DV
2. Saturated fat: 0 g. 0% DV
3. Trans fat: 0 g. 0% DV
4. Cholesterol: 0 mg. No DV
5. Sodium. 0 mg. 0% DV
6. Carbohydrate: 18 g. 6% DV
7. Fibre: 2 g. 8% DV
8. Sugars: 2 g. No DV
9. Protein: 3 g. No DV
10. Vitamin A: 2% DV
11. Vitamin C: 10% DV
12. Calcium: 0% DV
13. Iron: 2% DV

[\[Return to Figure 2\]](#)

12.

Learning Activities

Learning Activities

Learning Activity 1:

How much vegetable and fruit, grain products, milk and alternatives does a male have to consume to meet the required amount of 38 g of fibre? Follow the links in [The World's Healthiest Foods](#) to help you complete this exercise.

Learning Activity 2:

Using [Canada's Food Guide](#):

- Identify the four food groups
- Describe four to six foods in each group and determine the size of each recommended group
- Determine the number of each food serving recommended per day.

Based on Canada's Food Guide:

1. Determine how much food and how many calories are needed for a sedentary person of 19-30 years of age.
2. Calculate the difference in calories needed at an active level. Choose a variety of foods that can be eaten to make up the difference in calories. Information on additional foods is available on [The World's Healthiest Foods](#) website.
3. Follow the online information to familiarize yourself with the nutrition fact table (NFT) to understand serving size and to test your knowledge of [% Daily Value](#) and to [Understand Serving Size](#). Before you continue, look at the online [interactive nutrition facts table](#).

Learning Activity 3:

1. Based on the calorie values below, establish a balanced meal for one day with a calorie count of 2500 using the three macronutrients listed and [Canada's Food Guide](#). Use appropriate information from the [Health Canada Dietary/Health Intake table](#) to complete the exercise.

2. Determine the type of products and the amount one person can eat to easily exceed the recommended fat intake on a daily basis.

Energy yield of macronutrients:

Carbohydrate = 4 kcal/g

Protein = 4 kcal/g

Fat = 9 kcal/g

Learning Activity 4:

Create a personal Food Guide for one day that reflects your dietary and nutritional needs, noting the total amount of sugar intake. Discuss how easy or challenging it is to stay within the suggested new guidelines from the World and Health Organization. Use this list of whole foods from [The World's Healthiest Foods](#) website.

II

Labelling and Packaging Requirements

13.

Introduction to Understanding Labelling Rules and Regulations

Learning Objectives

- Describe product labelling procedures and regulations
- Describe nutritional information required on labels and packages
- Describe types of packaging, uses, and regulations

Food labels are often not well understood by consumers. The Canadian government has, however, made efforts to create labels that provide necessary information for consumers. It is important for consumers to become knowledgeable about how to read and interpret food labels in order to make informed choices about healthy and safe products.

Health Canada is responsible for constructing policies to meet the standards set by the Food and Drug Act (FDA). Other governing bodies, such as the Canadian Food Inspection Agency (CFIA), have responsibilities for administering food-labelling policies as well as managing the Consumer Packaging and Labelling Act. Beyond this, food producers such as bakers play an important role in the food industry by producing great tasting products that are high in nutritional value and meet customers' needs. Food producers, including bakers, who produce food sold locally, nationally, or internationally must meet governmental labelling requirements.

Mandatory food labelling applies to almost all food products, and most food products require a list of ingredients. Labelling of foods and ingredients is mandatory for foods that have undergone irradiation if the total irradiated ingredients constitute more than 10% of the final food product. Some of the [foods that may be irradiated and sold in Canada](#) are potatoes and onions to prevent sprouting during storage; wheat, flour, and whole wheat flour to control insect infestation; whole or ground spices; and dehydrated seasoning preparation to reduce microbial load. Additional strict standards apply and guidelines must be adhered to for product labels where companies want to make a certain health and nutrition claim. All food labels must be truthful and not mislead consumers. Recent “innovative marketing” by companies may have fallen under the “misleading and being untruthful phenomenon” (CBC, 2015). Watch the first 16 minutes of this video from CBC Marketplace, titled [Orange Juice: Juicy Secrets](#).

Most prepackaged food labels must include the nutrition facts table (NFT), a list of ingredients, allergen statements, and expiration and best before dates. On most packaged food products, the NFT is mandatory, with the exception of some food items, alcoholic beverages, and products that have few nutrients, such as coffee and spices (see [Foods Usually Exempt from Carrying a Nutrition Facts Table](#)).

14.

Labelling Requirements for Grain and Bakery Products

The Canadian Food and Inspection Agency (CFIA) oversees the labelling of grain and bakery products. Included in this governmental policy are specialty breads, flour, breakfast cereal, and bakery products with common names. A *common name* what a product is generally known as if it is not defined by regulations (Canadian Food Inspection Agency, 2014). For example, the common name *shortbread*, in connection with biscuits and cookies, can stand on its own, as it should be recognized as a type of biscuit. It has been used in association with biscuits and cookies for many years and has a distinct identity of its own.

Table 8 is an extracted list of bakery products that fall under the same labelling requirement.

Table 8: Labelling requirements for certain bakery products

Type of Bread	Specialty Ingredient	Minimum amount of Specialty Ingredient as % of Flour
Graham bread	Graham flour	150
Milk bread	Milk solids	6 [B.13.022, (d), FDR]
Potato bread	Potato flour	5
Honey bread	Honey	5
Cheese bread	Cheese	12
Oatmeal bread	Oats	20
Cracked wheat bread	Cracked wheat	20
Wheat germ bread (bread with wheat germ)	Wheat germ	2
Egg bread	Whole egg solids	1.5
Fruit bread or loaf	Fruit	40
Triticale bread	Triticale flour	20
Rye bread	Rye flour	20
Raisin bread	Seedless raisins	50 [B.13.025, FDR]
Raisin bread	OR A mixture of raisins and currants	35 plus 15 (maximum)
Bran bread	> 2 g dietary fibre from wheat bran per serving	> 2 g dietary fibre from wheat bran per serving
Protein bread	Must have a protein rating of 20 or more	Must have a protein rating of 20 or more

Baked products, when sold on premises, are exempt from labelling. Voluntary labelling should be available on a customer's demand. More information on the exemption of labelling on baked products can be found in the [Bakers Journal article "Reading Labels"](#) and in [Health Canada's information about new labelling regulations](#).

The following food preparations and mixtures are exempted from listing when used as ingredients in other foods:

- Food colour preparations
- Flavouring preparations
- Artificial flavouring preparations
- Spice mixtures

- Seasoning or herb mixtures
- Vitamin preparations
- Mineral preparations
- Food additive preparations
- Rennet preparations
- Food flavour-enhancer preparations
- Compressed, dry, active, or instant yeast preparations

Additional information can be found on the [CFIA food allergies and food labelling web page](#) and in the [List of Ingredients and Allergens](#).

15.

Proposed Changes to Labelling

Food labelling is a shared responsibility between Health Canada and the Canadian Food Inspection Agency (CFIA). Currently, there is an effort to improve food labelling to make labels easier to understand. Once the proposed regulations take effect, food manufacturers will incur the cost of changing their packaging to comply. For example, proposed changes will show serving sizes that are closest to the reference amount and should, if possible, be the same weight so consumers can make a quick comparison in nutritional value.

Health Canada is also proposing new serving guidelines in order to make comparing food products easier. Currently, for example, a serving size of one or two slices of bread may vary greatly in weight, thus making it difficult to compare the nutritional value of similar products. The proposed change is to have a serving size of bread be two slices, as Health Canada claims that most people eat two slices of bread in one serving. Other proposed changes are how micronutrients will be listed. For example, vitamin D and potassium will be mandatory, but not vitamins A and C, and the listing of iron and calcium will remain the same.

Another proposed change is for the labelling of sugar, which will now be listed as added sugar. As sugar consumption in Canada is an ongoing concern, Health Canada has suggested listing all sugars under the common name “sugar” and in descending order. Some of the common sugars are honey, molasses, glucose, and fructose. In addition, Health Canada proposes to establish a daily value of sugar consumption in the nutrition facts tables (NFT) of 100 g, arguing that “approximately half of Canadians consume more than 20% of their energy as sugars, with the highest intakes reported in younger age groups (<19 years)” (Health Canada, 2014). The proposed amount is double the World Health Organization’s recent recommendation of a total daily energy intake of 10% sugar.

These changes will result in added costs for food manufacturers, including bakers, as they implement new labelling and revise the nutritional analyses of their products.

Figure 3 compares the current NFT with the proposed one.

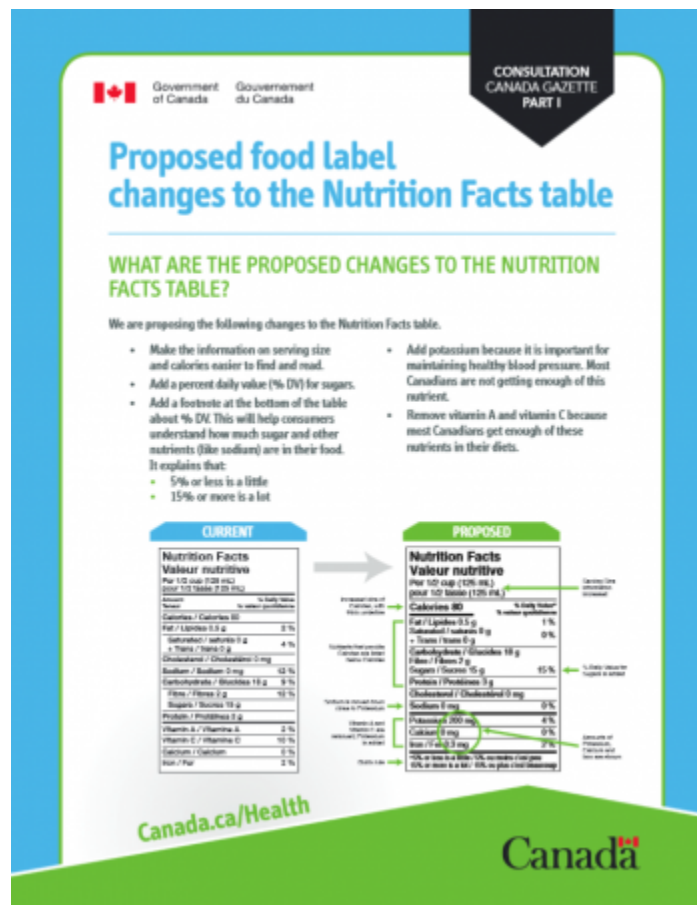


Figure 3: Proposed changes to the Nutrition Facts table.
Retrieved from Canada.ca/Health [PDF]. [Long Description]

Changes or improvements to the nutrition facts tables have not been finalized yet, but the aim is to have the new regulations implemented sometime in 2015. The application of the new labelling policy may be at a later date as the proposed changes have only completed the consultation and consumer feedback stage. A full report is available on Health Canada's website under [Food labelling changes](#).

For more general information, see [Health Canada, Food and Nutrition](#).

Long Description

Figure 3 long description: Poster titled “Proposed food label changes to the Nutrition Facts table.” It was printed in the Canada Gazette, which is the Government of Canada’s official newspaper for making announcements. This poster invited the public to share their opinions about the proposed changes to regulations.

The poster has a heading that asks, “What are the proposed changes to the Nutrition Facts table?” Below the heading, it says, “We are proposing the following changes to the Nutrition Facts table.” Then there is a bulleted list that says the following:

- Make the information on serving size and calories easier to find and read.
- Add a percent daily value (% DV) for sugars.

- Add a footnote at the bottom of the table about % DV. This will help consumers understand how much sugar and other nutrients (like sodium) are in their food. It explains that:
 - 5% or less is a little
 - 15% or more is a lot
- Add potassium because it is important for maintaining healthy blood pressure. Most Canadians are not getting enough of this nutrient.
- Remove vitamin A and vitamin C because most Canadians get enough of these nutrients in their diets.

Then there is a diagram showing the differences between the current and the proposed Nutrition Facts table. In the proposed table, arrows point to the increased serving size information; the increased size of the information about calories, with a thick underline; how the nutrients that provide calories—fats, carbohydrates, and protein—are listed below calories; the added % Daily Value for sugars; how vitamins A and C are removed and potassium is added; how sodium is moved down close to potassium; how the amounts of potassium, calcium and iron are shown; and the quick rule of thumb about % Daily Value added at the bottom in a footnote. [\[Return to Figure 3\]](#)

16.

Learning Activity

Learning Activity

Learning Activity 5:

Take two or more nutrition facts tables (NFT) of similar food products and compare their nutritional value. [Use this interactive tool to compare two similar products.](#)

1. What is the main difference? What nutritional facts are the same or similar? Based on your comparison, which would be a better product to purchase? Give reasons for each product.
2. Compare two similar products and determine which one is more nutritious. Determine why a product with a higher calcium % DV should be chosen over a product that has a high % DV of saturated fat. Why is a product with a low sodium content preferred? Explain the function of sodium and its health benefits.

III

Special Diets, Allergies, Intolerances, Emergent Issues, and Trends

17.

Introduction to Special Diets, Allergies, Intolerances, Emergent Issues, and Trends

Learning Objectives

- Describe food allergies and intolerances
- Describe a variety of special diets
- Identify ingredients appropriate for special diets, allergies, and intolerances
- Discuss emergent issues and trends

Bakers prepare food for a wide audience, and that means addressing nutritional and dietary concerns has to be a top priority. The majority of issues facing bakers are related to allergies and intolerances to particular ingredients, such as gluten and lactose. Bakers and pastry chefs must also be aware of other dietary restrictions, such as the variety of vegetarian diets ranging from **ovo-lacto vegetarians** who eat eggs and dairy to **vegans** who do not consume any animal products, including honey. Religion-based diets, such as **kosher** and **halal**, are also important to consider when producing baked goods that contain meat and dairy products, as is the ever-changing landscape of personal preferences and fad diets.

18.

Food Allergies and Intolerances

This section focuses on food allergies and intolerances, which are areas of great concern in the food service industry. Bakers must pay close attention to how they accommodate food allergies and intolerances in their products, and may need to offer alternatives such as gluten-free baking.

Allergies and Allergic Reactions

Currently, about seven million Canadians self-identify as having a food allergy. Food and other allergies are on the rise, and many Canadians may have a reaction to certain foods but do not know which component in these foods triggers an allergic response.

It is the immune system that reacts to certain foods. An “allergic reaction occurs when the immune system produces antibodies to a substance, called an allergen, which is present in our diet or environment” (Grosvenor, Smolin, & Bedoya, 2014). The most common food allergies that Canadians suffer from are triggered by wheat, nuts (including tree nuts and peanuts), milk, eggs, mustard, seafood, sesame, soy, and sulphites.

Food Intolerances and Food Sensitivities

The terms *food intolerances* and *food sensitivities* can be confusing as some sources use them interchangeably, while others claim that food intolerance allows some people to eat a small amount of the food without having a reaction. Health Canada defines the terms as follows:

- A food intolerance is a food sensitivity that does not involve the individual’s immune system. Unlike food allergies, or chemical sensitivities, where a small amount of food can cause a reaction, it generally takes a more normal sized portion to produce symptoms of food intolerance. While the symptoms of food intolerance vary and can be mistaken for those of a food allergy, food intolerances are more likely to originate in the gastrointestinal system and are usually caused by an inability to digest or absorb certain foods, or components of those foods. For example, intolerance to dairy products is one of the most common food intolerances. Known as lactose intolerance, it occurs in people who lack an enzyme called lactase, which is needed to digest lactose (a sugar in milk.) Symptoms of lactose intolerance may include abdominal pain and bloating and diarrhea.
- A food sensitivity is an adverse reaction to a food that other people can safely eat, and includes food allergies, food intolerances, and chemical sensitivities.
- Chemical sensitivities occur when a person has an adverse reaction to chemicals that occur naturally in, or are added to, foods. Examples of chemical sensitivities are reactions to:

caffeine in coffee, tyramine in aged cheese and flavour enhancer monosodium glutamate. (Health Canada, 2007b)

Allergies can trigger anaphylactic reactions in which the immune system strongly reacts to a particular protein or irritant. Such life-threatening reactions require immediate medical attention. Additional information on severe allergic reactions and on how to minimize risks can be found on the Health Canada web page [Food allergies and gluten-related disorders](#).

People, who are sensitive to certain foods can also have reactions to food additives, such as monosodium glutamate (MSG), a flavour enhancer. Many food additives claim to make food more palatable, safer, longer lasting, flavourful, and better tasting, as well as enhance its nutritional value (Grosvenor, Smolin, & Bedoya, 2014). Consumers who have food sensitivities, food intolerances, or food allergies need to be extra vigilant when purchasing processed or semi-processed food products because many food additives or flavours are exempt from labelling if they fall under the government exemption standard (see [List of Permitted Additives](#)).

Food allergens, however, must be labelled as such. Sulphites, for example, are on the top-ten list of priority food allergens. They may be added to foods in the form of “potassium bisulphite, potassium metabisulphite, sodium bisulphite, sodium dithionite, sodium metabisulphite, sodium sulphite, sulphur dioxide and sulphurous acid. These can also be declared using the common names sulfites, sulphites, sulfiting agents or sulphiting agents” (Health and Nutrition, 2012d).

Many Canadians suffer from an autoimmune disorder that can cause **celiac disease** and must follow a gluten-free diet. Others who are faced with digestive problems, such as irritable bowel syndrome (IBS), may benefit from a gluten-free diet. Health Canada (2008, July 18) states over 300,000 Canadians may have celiac disease, and the Canadian Digestive Health Foundation (CDHF) claims only 110,000 get diagnosed. Other sources also confirm that this disease is not easily diagnosed, leaving a large number of Canadians wondering if they too have celiac disease. The CDHF further states more than 20 million Canadians suffer from digestive disorders and over 25,000 Canadians die of digestive diseases each year.

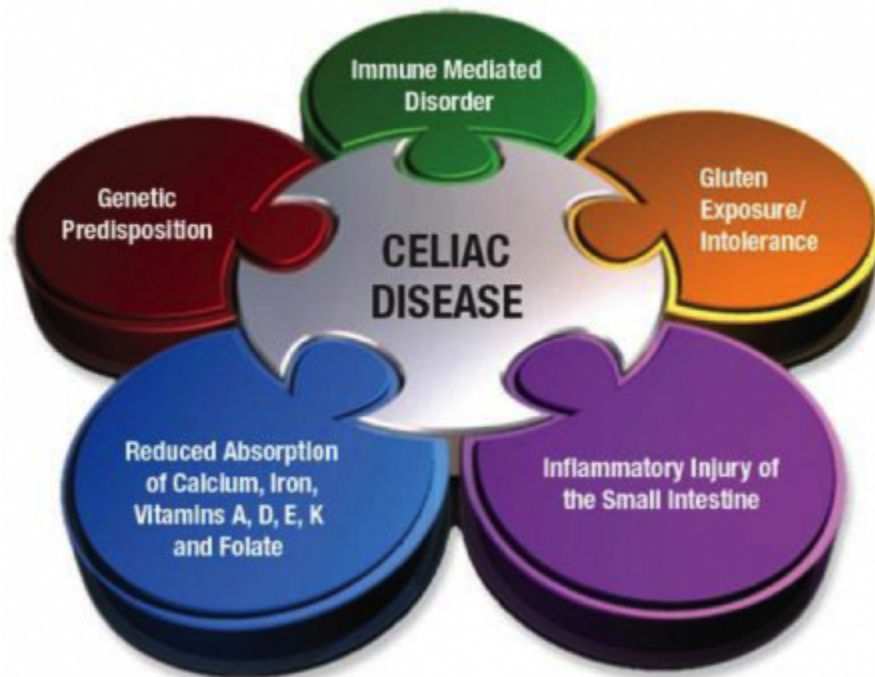


Figure 4: Celiac disease and the gluten connection retrieved from Health Canada (2009). [\[Long Description\]](#)

Figure 5 illustrates how many Canadians are gluten avoiders, thus confirming that the popularity of gluten-free diets is based on a lifestyle choice. [Gluten-free is the fastest-growing market segment addressing food intolerances](#) and will continue to increase over the coming years. People who suffer from celiac disease may be eligible to have their medical expenses reimbursed for the incremental cost of gluten-free products (see [Celiac Disease Foundation, Tax Deductions](#)).

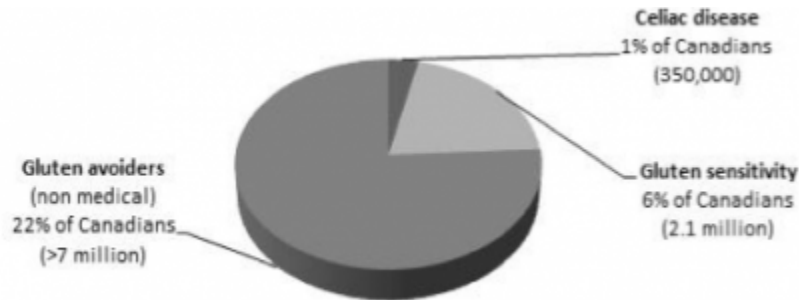


Figure 5: Consumers of gluten-free products by type. Source: [“Gluten Free” Claims in the Marketplace](#). [\[Long Description\]](#)

Additionally, many Canadians suffer from diabetes and require sucrose substitutes in their diet. Every year, more than 60,000 Canadians are diagnosed with [Type 2 diabetes](#), a type of diabetes where the body produces insulin, a hormone that helps in regulating the glucose (sugar) in the blood, but cannot use it properly. Type 2 diabetes may be slowed or even prevented by monitoring the intake of daily sugars, whereas Type 1 diabetes cannot be prevented. People with Type 1 diabetes do not produce any insulin. People with either type of diabetes can benefit from using a sugar substitute in their diet. However, consumption of a sugar substitute must remain within safety limits. The Government of Canada has approved many [sugar substitutes](#).

Wheat-free/Gluten-free

Gluten is found in wheat, such as whole wheat, kamut, rye, triticale, barley, oats, and other non-stream grains (see the Grains and Flours chapter in the *Understanding Ingredients for the Canadian Baker* open textbook). Recent studies suggest that people with celiac disease may have some tolerance to eating oats. Health Canada has published a review and it can be found under [Celiac Disease and the Safety of Oats](#).

Gluten-free or non-gluten grains include rice, corn, millet, and pseudo grains such as amaranth, buckwheat, and quinoa. Many food products may contain gluten, such as deli meats, salad dressings, soup mixes, and many processed and premade meals. Some teas may contain malt, which is made from barley. Other food products and candies may contain gluten (Fenster, 2008). For example, unexpected sources of wheat include Werther’s Original Hard Candies (and other Werther candies), coffee substitutes, soy sauce, and pasta sauces. A number of chocolate bars may also contain wheat (gluten). Glucose is widely used in gluten-free baking, but bakers must pay attention to its origin as it can be made from wheat or corn.

Anecdotal information from bakers based on their practical experiences, coupled with findings of some research, suggest long fermentation processes in sourdough breads can “cut gluten”; in other words, long fermentation decreases the concentration/intensity of gluten. Read this [CBC article about sourdough breadmaking](#), which includes interesting facts and suggests that breads manufactured through a long fermentation process may be acceptable for some people with digestive intolerances. This article does not suggest, however, that people with celiac disease can freely eat sourdough breads. However,

the study [“Safety for Patients With Celiac Disease of Baked Goods Made of Wheat Flour Hydrolyzed During Food Processing” \(2011\) \[PDF\]](#) by Luigi Greco and his team shows promising results for the use of food-grade sourdough lactobacilli, which have an effect on gluten during an extended fermentation. More scientific studies are needed to examine gluten in depth to determine whether gluten concentration can be reduced to the point where people with celiac disease could consume these gluten-containing breads safely. Until such time, gluten-free products are the best choice for those suffering from celiac disease.

Long Descriptions

Figure 4 long description: Celiac disease depicted as a six-piece puzzle, with a round piece labelled “celiac disease” at the centre and five pieces attached to it like the petals of a flower. The five pieces are genetic predisposition; immune mediated disorder; gluten exposure/intolerance; inflammatory injury of small intestine; and reduced absorption of calcium, iron, folate, and vitamins A, D, E, and K. [\[Return to Figure 4\]](#)

Figure 5 long description: A pie chart showing the consumers of gluten-free products by type. The largest segment is non-medical gluten avoiders, which is 22% of Canadians at over 7 million people. The second-largest segment is for those with gluten sensitivity, which is 6% of Canadians at 2.1 million people. The smallest segment is for those with celiac disease, which is 1% of Canadians at 350,000 people. [\[Return to Figure 5\]](#)

19.

Gluten-Free and Special Diet Baking Using the Critical Thinking Framework

Baking gluten-free products requires ingredient knowledge and an understanding of ingredient function in order to adapt existing baking formulas or to design new recipes. It is important to highlight that people with high levels of food allergies or food intolerances should be aware of Canadian labelling policies (covered earlier), and should take personal responsibility for informing themselves in order to decide which food products and growing and processing conditions can result in safe consumption. The same applies to bakers: they should be well informed of potential challenges with gluten-free ingredients and know the origin of their baking ingredients. More information is available under [Co-Mingling in Agricultural Grain Products as a Possible Source of Food Allergens](#). A Canadian government website has useful [information for Canadians with a soy allergy](#). If bakers are members of the Baking Association of Canada (BAC), they can refer to that organization, which is collaborating with Health Canada and the Canadian Food Inspection Agency (CFIA) on [when to use food allergen precautionary labelling](#).

Beginning to bake gluten-free can be overwhelming when unfamiliar ingredients are being used, such as gluten-free flours, various gums, stabilizers, or emulsifiers. The Critical Thinking Framework (CTFW) is a tool that can be used in baking or product design to critically analyze finished products or solve problems. Figure 6 shows how interconnected each element (ingredient, method, and environment) is and how changing one element means the other two must also be considered to achieve a desired outcome.

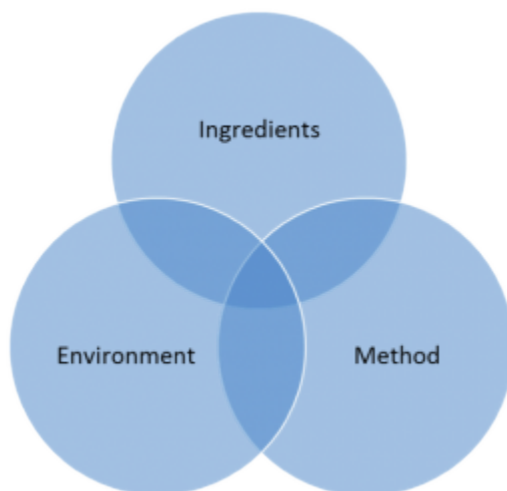


Figure 6: Critical Thinking Framework designed by Findlay, S. (2009)

When first learning how to bake gluten-free, it is vital to start by making simple products such as cookies, muffins, or simple cakes, using familiar ingredients. One of the first steps in designing a formula or recipe is to consider the texture required. Should the product be soft, chewy, or crunchy?

Or should it be tender and moist? Using the diagram above, a baker should ask himself or herself the following questions:

- What are the functions of the ingredients used in a particular product?
- How is the environment contributing to the product (e.g., temperatures of ingredients or baking temperatures)?
- What method should be applied to obtain best results?

Once a product is finished, the next steps are:

- Investigate or examine the outcome of the product.
- Identify reasons for what has worked and what has not.
- Analyze the product and assess what can be improved or changed.
- Review the analysis and determine what discoveries have been made.

Figure 7 is intended to assist the baker in the continuous designing, trouble-shooting, improving, or perfecting of any baking formulas.

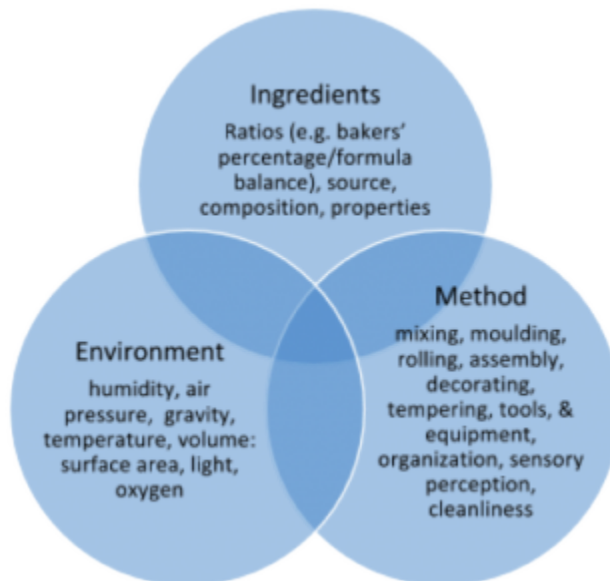


Figure 7: Continuous designing, trouble-shooting, improving, or perfecting of any baking formulas. [\[Long Description\]](#)

Using CTFW, it is possible to produce gluten-free products that are as tasty and satisfying as conventional wheat-based products. Moreover, bakers and food manufacturers need to consider their market when creating products to suit their customers' needs. Besides applying the theoretical and practical knowledge, another key element in gluten-free baking is choosing good quality ingredients to produce great and nutritious products.

Gluten-Free Flours

There are a number of specially formulated gluten-free flours. The books *Professional Baking* (Gisslen, 2013) and *Gluten-Free Baking* (Richard & Coppedge, 2008) have a list of flours that are suitable for gluten-free baking. To become efficient and successful at gluten-free baking, it is advised that the baker make flour blends that can easily be mixed into a product. It is common for bakers to have flour blends for yeast dough products, biscuits, or fillings. Premixed flour blends and premade bases that include sugar, salt, or fats and that are formulated and standardized by bakers can improve efficiency and mitigate scaling errors. Fenster (2008) states that most of the flour blends she makes include sorghum (also called milo). Her blend consists of 35% sorghum flour, 35% potato starch/cornstarch, and 30% tapioca flour. This formula may lend itself well to some products but not to others. Other blends consist of flours with a high protein content and blends of nut flours that are high in fat content. The blending of the various flours is subject to the type of product desired as well as to the personal tastes and preferences of the consumer. Successful gluten-free baking requires commitment, adaptations, and improvements to baking formulas and methods. The baker must be patient and willing to perform many trials, and face those fraught with errors, in order to perfect and standardize gluten-free recipes.

Many recipes use volume measurements. While volume measurements work, the use of a balance or digital scale in either the imperial or metric weight version will provide more accurate yields. Attention needs to be given when converting volume measures to imperial or metric. Careful documentation of the conversions performed should be made so they can be referred to later.

Binding and emulsifying agents are widely used in gluten-free baking to give structure and stability to food products. These binding and emulsifying agents are often referenced as hydrocolloids and some resources include starches. Following are a few of the most used hydrocolloids in gluten-free baking. More information on these ingredients can be found in the *Understanding Ingredients for the Canadian Baker* and the *Modern Pastry and Plated Desserts* open textbooks. In gluten-free baking, hydrocolloids are used for binding or gelling purposes. They bind with free waters in products that are high in water activity (aw). It is best to calculate the weight of hydrocolloids in relation to the liquid used in a product.

Common Gums and Starches

Xanthan gum is a polysaccharide that can be made from various carbohydrates, most commonly from corn, by introducing a plant microbe called *Xanthomonas campestris* (Fenster, (2008)). It is used as a thickener, stabilizer, emulsifier, and also as an ice crystal retarder and foaming agent. It can therefore be used in many gluten-free baking formulas because of its versatility.

Other hydrocolloids or binding agents used are guar gum and methycellulose. All of them increase stretchability and are used in doughs, mixes, or batters where extensibility is desired. Guar gum can be replaced with xanthan gum at a slightly higher amount as suggested by Fenster (2008). Methylcellulose is also used in egg-free baking, replacing egg whites. [Locust bean gum](#) is extracted from the kernels of the carob tree and the gum is similar to guar gum but has a lower viscosity and is thermo-irreversible. It is used in ice creams, various dairy products such as yogurt, and in cream cheese to aid the spreadability. It is suitable in various gluten-free baking products.

Many other gelling or binding agents can be used, including pectin (vegetarian) and gelatin (animal derivative), which is available in powder or leaf form. Both pectin and gelatin are used in yeast doughs and mousses for stability. Agar can be used to replace xanthan gum and guar gum. Starches including tapioca, corn, and potato are used for thickening and to provide formation of structure.

Liquids

Liquid ingredients can vary from tap, distilled, or carbonated water to dairy milks, fruit juices, nut milks, and many non-dairy milks. Non-dairy milks include soy, rice, coconut, and others that can be used in non-dairy and nut-free diets.

Liquids are used to combine ingredients, soften doughs and batters, or assist gums and hydrocolloids in their gelling functions. Diamonds and Hemanson (2014) have proposed dividing the liquids into two categories, non-protein and protein-containing, to build a recipe. However, by using the CTFW approach, a baker would analyze the liquid, its consistency and properties (fluidity or viscosity), and examine the ingredients (e.g., if non-dairy milks are used). Many of these liquids contain thickeners, gums, and emulsifiers not acceptable to celiac, diabetes, or lactose-intolerant diets. Depending on the liquids used, a baker would have to anticipate their effect on other ingredients in a product. For example, if buttermilk is used, chemical leaveners would need to be adapted because buttermilk is acidic.

Leaveners in Gluten-Free Baking

Some leaveners contain gluten as a part of the production process. For instance, baking powder contains a starch. For gluten-free baking, it is important to know if the starch in the baking powder was made from non-gluten grains.

Yeast, an organic leavener, needs sugar to ferment and leaven and salt to control fermentation. For gluten-free yeast dough, xanthan gum or gelatin is commonly used to hold the structure so that carbon dioxide produced by the yeast is not lost during the fermentation and baking processes.

Commercial Flour Blends

For bakers who want a quick start in making gluten-free products but cannot invest the time to develop their own formulas and recipes, gluten-free flour blends are available from various suppliers such as Robin Hood. Their Nutri Flour Blend consists of rice flour with sugar beet fibre, potato, and tapioca starch. More information and access to recipes are available on the Robin Hood website, such as [Robin Hood's basic white bread recipe](#). Many flour blends include garbanzo bean flour, potato starch, tapioca flour, sorghum flour, and fava bean flour. Other gluten-free flour blends are sold by [Highwood Crossing](#) and are available in several local food stores and online. Pre-blended commercial flour combinations may not be cost-efficient and have other disadvantages because they may not lend themselves well to a variety of products.

Long Descriptions

Figure 7 long description: A diagram showing the factors that must be considered when designing and improving baking formulas. These factors are:

- Ingredients: ratios (e.g., bakers' percentage/formula balance), source, composition, properties
- Environment: humidity, air pressure, gravity, temperature, volume, surface area, light,

oxygen

- Method: mixing, moulding, rolling, assembly, decorating, tempering, tools and equipment, organization, sensory perception, cleanliness

[\[Return to Figure 7\]](#)

Substitute Ingredients for Common Allergies

Substituting ingredients to accommodate allergies and intolerances may have other implications. For instance, gluten free products may not be as nutritious because wholesome ingredients are often replaced with starches that are broken down by the digestive system into sugars, thus stored as fat, if not used as energy. It is possible to produce good and nutritious products to accommodate most diets but it requires re-developing baking formulas. Psyllium powder (high absorption rate), carob flour and [mesquite flour](#) are high in dietary fibres. Carob flour is suitable to replace cocoa powder and is a preferred ingredient in vegan baking or cooking. Chia and flax seeds contain omega-3 fats, are high in fibre, and provide good binding and absorption qualities. Eggs, although not desired in low cholesterol diets, have essential amino acids and provide structure, support binding, and contribute to volume. Butter is used to aim for rich and tender products and can be replaced with various plant or vegetable oils for vegan friendly baking. Nut flours consisting of hazelnut, macadamia, cashew, and walnut are excellent sources if high protein and complex fibre products are desired, but these flours typically have higher fat content. Other ingredients that are high in calcium are almonds, Brazil nuts, various bean, and lentil flours as well as flax and [teff](#). Fruit and berries, dry or fresh, are great alternatives to sugars and some have significant amounts of antioxidants. These ingredients and various seeds such as pumpkin, sesame, and numerous low fat nuts enhance the nutritious value of wholesome products.

Milk Allergies

Many Canadians suffer from [milk allergies](#) and are lactose intolerant. According to the Canadian Digestive Health Foundation more than 7 million are affected. People with lactose intolerance need to follow a lactose-restricted diet. Instead of butter, several nut butters such as almond or seed butters, including pumpkin or tahini (made from sesame seeds), can be used. Instead of using milk, numerous non-dairy milks lend themselves well to baking. Applesauce, mashed bananas, and soft tofu are good replacements for yogurt in baking.

Egg Allergies

People who have allergies to either egg yolks or egg whites, or both, follow egg-free diets. Soy emulsifiers are suitable for replacing egg yolks. Powders made from soy and methylcellulose are suitable for whipping and are a good replacement for eggs. They can be used with water in genoise or cake batters. Since eggs have leavening properties and egg yolks contain fat and emulsifiers, leavening agents and fats need to be added to certain baking formulas. Many nutritious egg-free products can be made without eggs. These include granola bars, slices and squares, and desserts that are fruit based.

21.

Substituting Sugar with Other Sweeteners

Due to many consumers' concerns about processed and refined sugars, the use of "natural sugars" is on the rise in the food industry. The term *natural* can be misleading, and it is used here to refer to non-conventional sugars, which include maple syrup, honey, agave sugar, date, coconut, and muscovado sugar (also known as Barbados sugar). Honey is sweeter than granulated sugar; other non-conventional sugars are less sweet. Agave sugar gained popularity in the food industry because it is more affordable than maple syrup. All these sugars can be used to replace granulated sugar, but some modifications in the baking formulas are required. For example, if granulated sugar is replaced with maple syrup or agave syrup, a baker needs to take the moisture in these sugars into account. Some manufacturers of maple syrup and agave syrup claim these sugars have a low glycemic index (GI) and antioxidant properties. Brown sugars can also be used to replace granulated sugars. These are granulated sugars that have molasses added, which is a by-product of sugar production. Brown sugar is an appropriate choice for molasses-flavoured products. Many ingredients such as berries, fruit, and purees can also be added to products to replace some sugar without significantly changing baking formulas.

Health Canada and the Canadian Diabetes Association, however, consider all sugars to be the same. Still, non-conventional sugars are preferred by many Canadians who are health conscious, want to reduce their daily sugar consumption, and prefer to consume sugars that have some nutritional properties. Recent recommendations by the World Health Organization to reduce sugar intake afford the baking industry an opportunity to not only reduce the use of granulated sugars but meet customer demand for non-conventional sugars.

Although there are many sugar substitutes available for diabetic diets, it is important to use them following the manufacturers' guidelines as some exceed the sweetness of granulated sugars. Sugar substitutes are considered to be additives and many can pose health risks if consumed in high amounts. Government guidelines must be adhered to in order to declare a food product sugar free. Nutritious food products can be produced for diabetic diets when wholesome ingredients that have a low glycemic index are used. It is important, however, to list all ingredients in such products as well as those in any food products intended for people with dietary restrictions.

22.

Emergent Food Issues and Topics

The food industry is a vast and complex industry that includes neighbourhood bakeries, chocolate and confection specialty stores, full-service bakeries such as cafés, and large food producers and food growers. The Government of Canada has established many food regulations and policies for food labelling, food safety, and other food-related issues. For example, in order to be approved as a permitted food, products must undergo rigorous safety assessments by Health Canada; only then can they be made available to consumers. Currently, probably the most talked-about issue is genetically modified foods.

Genetically Modified Foods

Health Canada “assesses the safety of all genetically-modified and other novel foods proposed for sale in Canada. Companies are required to submit detailed scientific data for review and approval by Health Canada, before such foods can be sold” (Health Canada, 2014b). In addition, Health Canada is, under the Food and Drugs Act and its Regulations, responsible for public health, food safety, and nutrition. Health Canada works to protect the health and safety of Canadians through science-based regulation, guidelines, and public health policy, as well as through health risk assessments concerning chemical, physical, and microbiological contaminants, toxicants, and allergens in the food supply. Health Canada also conducts pre-market evaluations to assess the safety and nutritional adequacy of “[novel foods](#)” proposed for sale in Canada, including foods derived from biotechnology.

Biotechnology is an umbrella term that covers a broad spectrum of scientific tools and techniques, including genetic modification and genetic engineering. In Canada, foods commonly referred to as genetically modified (GM) or genetically engineered (GE) foods are considered to be one class of novel foods. “Health Canada regulates the sale of novel foods in Canada through a pre-market notification requirement which is specified under Division 28 of Part B of the Food and Drugs Regulations (Novel Foods)” (Health Canada, 2005a).

To date, there are no regulations requiring GM foods to be labelled, although Canada has a [voluntary labelling standard](#) for them. Proponents of GM foods suggest that voluntarily labelling has negative connotations, implying that GM foods are immoral. Opponents are lobbying for GM food declarations stating that they would benefit consumers, artisanal bakers, and organic grain and produce growers.

A complete list of [GM foods approved by Health Canada](#) is available and includes varieties of soybean, corn, canola, cotton, sugar beet, papaya, and the Arctic apple. There are currently no GM wheat varieties permitted for sale in Canada. Watch the [CBC video on the debate over GM food](#).

Many Canadians are seeking easily accessible information on genetically modified foods, such as whether it promotes or hinders food security and sustainability. They have unanswered questions about the environmental impact of GM foods. They want to know about already-known consequences or scientific evidence for or against GM foods. Genetically modified food topics trigger many opposing and supporting views and discussions. Learn more about this contentious topic through David Suzuki ([Understanding GMO](#)) and Thierry Vrain ([Ex-Biotech Scientist Gives TED Talk on the Dangers of](#)

[GMOs](#)), and by reading [Growing Resistance Canadian Farmers and the Politics of Genetically Modified Wheat](#).

Other Trends

Food diet fads have come and gone. One popular food diet followed by many Canadians is the Mediterranean diet, which consists mostly of whole grains, dairy, fish, poultry, fruit, and vegetables, and includes legumes and nuts with the occasional serving of **red meat**. This diet promotes eating as many whole foods as possible. Bakers can support this diet by producing nutritious products that use whole grains and wholesome ingredients.

Food Issues in the News

Students in the food industry will find many educational opportunities outside the classroom. Below are documentaries and recent publications in the news. Many more can be accessed online.

- [The Secrets of Sugar](#), from *The Fifth Estate* (45 minutes)
- The big fat surprise: [Fat doesn't make you fat](#) (25 minutes)
- Reduction of salt needed: [High-sodium restaurant meals](#)
- [Vancouver city bylaw ban on food scraps](#)

Additional reading

- Read Chapter 27 in *Professional Baking* by Gisslen (6ed)
- Familiarize yourself with the [Health Canada website](#) and its content on nutrition
- Read Visualizing Nutrition by Grosvenor, M.B.; Smolin L.A.; Bedoya D.L. Canadian Edition (2014)

Key Terms

References

- Agriculture and Agri-Food Canada (2014, May 1). [“Gluten Free” Claims in the Marketplace \[fact sheet\]](http://www.agr.gc.ca/eng/industry-markets-and-trade/food-regulations/food-policy-and-regulatory-issues/reports-and-resources/gluten-free-claims-in-the-marketplace/?id=1397673574797). Retrieved from <http://www.agr.gc.ca/eng/industry-markets-and-trade/food-regulations/food-policy-and-regulatory-issues/reports-and-resources/gluten-free-claims-in-the-marketplace/?id=1397673574797>
- Brody, J. (2013, April 8). [Thinking Twice About Calcium Supplements](http://well.blogs.nytimes.com/2013/04/08/thinking-twice-about-calcium-supplements-2/?_r=0). Retrieved from http://well.blogs.nytimes.com/2013/04/08/thinking-twice-about-calcium-supplements-2/?_r=0
- Canada Revenue Agency. (2003, December 18). [Gluten-free products](http://www.cra-arc.gc.ca/gluten-free/). Retrieved from <http://www.cra-arc.gc.ca/gluten-free/>
- Canadian Broadcasting Corporation. (2013). [The Secrets of Sugar](https://www.youtube.com/watch?v=xDaYa0AB8TQ&feature=youtube_gdata_player). *The Fifth Estate*. Retrieved from https://www.youtube.com/watch?v=xDaYa0AB8TQ&feature=youtube_gdata_player
- Canadian Broadcasting Corporation. (2014) [Gluten free: The Truth Behind the Trend](https://www.youtube.com/watch?v=bM4qGNxQE68&feature=youtube_gdata_player). On *CBC Marketplace*. Retrieved from https://www.youtube.com/watch?v=bM4qGNxQE68&feature=youtube_gdata_player
- Canadian Broadcasting Corporation. (2015) [Orange Juice: Juicy Secrets](http://www.cbc.ca/marketplace/episodes/2014-2015/orange-juice-juicy-secrets). On *CBC Marketplace*. Retrieved from <http://www.cbc.ca/marketplace/episodes/2014-2015/orange-juice-juicy-secrets>.
- Canadian Broadcasting Corporation. (n.d.) [Healthy food or lousy labels? Food Fiction](http://www.cbc.ca/marketplace/healthy-food-or-lousy-labels-food-fiction) on *Marketplace*. Retrieved from <http://www.cbc.ca/marketplace/healthy-food-or-lousy-labels-food-fiction>
- Canadian Broadcasting Corporation.(n.d.) [High-sodium restaurant meals persist, researchers find](http://www.cbc.ca/1.2874907). Retrieved from <http://www.cbc.ca/1.2874907>
- Canadian Digestive Health Foundation. (n.d.) [Celiac Disease](http://www.cdhf.ca/en/disorders/details/id/6). Retrieved from <http://www.cdhf.ca/en/disorders/details/id/6>
- Canadian Food Inspection Agency. (2012, March 22). [Food Allergies and Allergen Labelling – Information for Consumers \[reference material\]](http://www.inspection.gc.ca/food/information-for-consumers/fact-sheets/food-allergies/eng/1332442914456/1332442980290). Retrieved from <http://www.inspection.gc.ca/food/information-for-consumers/fact-sheets/food-allergies/eng/1332442914456/1332442980290>
- Canadian Food Inspection Agency. (2012, April 16). [Irradiated Foods \[reference material, legislation and regulations\]](http://www.inspection.gc.ca/food/labelling/food-labelling-for-industry/irradiated-foods/eng/1334594151161/1334596074872). Retrieved from <http://www.inspection.gc.ca/food/labelling/food-labelling-for-industry/irradiated-foods/eng/1334594151161/1334596074872>
- Canadian Food Inspection Agency. (2013, November 4). [List of Ingredients and Allergens \[reference material\]](http://www.inspection.gc.ca/food/labelling/food-labelling-for-industry/list-of-ingredients-and-allergens/eng/1383612857522/1383612932341?chap=2#s7c2). Retrieved from <http://www.inspection.gc.ca/food/labelling/food-labelling-for-industry/list-of-ingredients-and-allergens/eng/1383612857522/1383612932341?chap=2#s7c2>
- Canadian Food Inspection Agency. (2014, January 8). [Exemptions \[reference material\]](http://www.inspection.gc.ca/food/labelling/food-labelling-for-industry/nutrition-labelling/exemptions/eng/1389198015395/1389198098450?chap=2). Retrieved from <http://www.inspection.gc.ca/food/labelling/food-labelling-for-industry/nutrition-labelling/exemptions/eng/1389198015395/1389198098450?chap=2>
- Canadian Food Inspection Agency. (2014, February 18). [Labelling of Fats and Oils](http://www.inspection.gc.ca/food/labelling/food-labelling-for-industry/fats-and-oils/eng/1392751693435/1392751782638?chap=5#s12c5) . Retrieved from <http://www.inspection.gc.ca/food/labelling/food-labelling-for-industry/fats-and-oils/eng/1392751693435/1392751782638?chap=5#s12c5>
- Canadian Food Inspection Agency (2015, March 24). [Sweetening Agents](http://laws-lois.justice.gc.ca/eng/regulations/C.R.C.%2C_c._870/page-161.html#h-113). [table “” not found /] . Retrieved from http://laws-lois.justice.gc.ca/eng/regulations/C.R.C.%2C_c._870/page-161.html#h-113
- Canadian Food Inspection Agency. (n.d.) [Specific Nutrient Content Claim Requirements](http://www.inspection.gc.ca/food/labelling/food-labelling-for-industry/nutrient-content/specific-claim-requirements/eng/1389907770176/1389907817577). Retrieved from: <http://www.inspection.gc.ca/food/labelling/food-labelling-for-industry/nutrient-content/specific-claim-requirements/eng/1389907770176/1389907817577>

- Canadian General Standards Board. (2003, January 31). [Voluntary Labelling and Advertising of Foods that are and are not Products of Genetic Engineering](http://www.tpsgc-pwgsc.gc.ca/ongc-cgsb/programme-program/normes-standards/internet/032-0315/index-eng.html). Retrieved from <http://www.tpsgc-pwgsc.gc.ca/ongc-cgsb/programme-program/normes-standards/internet/032-0315/index-eng.html>
- Casadefruta Mesquite flour. Retrieved from <http://www.casadefruta.com/mesquite.php>.
- Diamonds & Hemanson. (2014). *The New Gluten Resource Guide*. Victoria: Friesen Press
- Ex-Biotech Scientist Gives TED Talk on the Dangers of GMOs. (n.d.). Retrieved from <http://www.gmeducation.org/p-213452>
- [Fat doesn't make you fat: Nina Teicholz's big surprise](http://www.cbc.ca/1.2935627). (n.d.). Retrieved from <http://www.cbc.ca/1.2935627>
- Fenster, C. (2008). *1000 Gluten Free Recipes*. New Jersey: John Wiley & Sons
- Gisslen, W. (2012). *Professional Baking, 6th Edition*. New Jersey: John Wiley & Sons
- Government of Canada, J.L.W. (2015, March 24). [Sugar and Sweetener labeling](http://laws-lois.justice.gc.ca/eng/regulations/C.R.C.%2C_c._870/page-7.html#h-15). Retrieved from http://laws-lois.justice.gc.ca/eng/regulations/C.R.C.%2C_c._870/page-7.html#h-15
- Greco, L. (2011). [Safety for Patients with Celiac Disease of Baked Goods Made of Wheat Flour Hydrolyzed During Food Processing](http://www.cghjournal.org/article/S1542-3565%2810%2900987-0/abstract). Retrieved from <http://www.cghjournal.org/article/S1542-3565%2810%2900987-0/abstract>
- Grosevenor, M.B.; Smolin, L.A.; Bedoya, D.L. (2014). *Visualizing Nutrition*. Canada: John Wiley & Sons
- [Growing Resistance: Canadian Farmers and the Politics of Genetically Modified Wheat](http://www.alternativesjournal.ca/community/reviews/growing-resistance-canadian-farmers-and-politics-genetically-modified-wheat). (2013, September 8). Retrieved from <http://www.alternativesjournal.ca/community/reviews/growing-resistance-canadian-farmers-and-politics-genetically-modified-wheat>
- Harvard Medical School Patient Education Centre. (2015). [What Health Conditions Increase Risk for Heart Disease?](http://www.patienteducationcenter.org/articles/health-conditions-that-raise-your-risk/) Retrieved from <http://www.patienteducationcenter.org/articles/health-conditions-that-raise-your-risk/>
- Harvard School of Public Health (n.d.) [Omega-3 Fatty Acids: An Essential Contribution](http://www.hsph.harvard.edu/nutritionsource/omega-3-fats/). Retrieved from: <http://www.hsph.harvard.edu/nutritionsource/omega-3-fats/>
- Harvard School of Public Health (n.d.) [Shifting the Balance of Sodium and Potassium in Your Diet](http://www.hsph.harvard.edu/nutritionsource/sodium-potassium-balance/). Retrieved from: <http://www.hsph.harvard.edu/nutritionsource/sodium-potassium-balance/>
- Health Canada (2004a, March 3). [Novel Food Decisions – Approved Products](http://www.hc-sc.gc.ca/fn-an/gmf-agm/appro/index-eng.php) – Health Canada [decision]. Retrieved from <http://www.hc-sc.gc.ca/fn-an/gmf-agm/appro/index-eng.php>
- Health Canada (2004b, July 26). [Genetically Modified \(GM\) Foods & Other Novel Foods](http://www.hc-sc.gc.ca/fn-an/gmf-agm/index-eng.php) – Health Canada [landing page]. Retrieved from <http://www.hc-sc.gc.ca/fn-an/gmf-agm/index-eng.php>
- Health Canada (2004c, November 3). *It's Your Health – Severe Allergic Reactions* [Health Canada, 2003] [publication]. Retrieved from <http://www.hc-sc.gc.ca/hl-vs/iyh-vsv/med/allerg-eng.php>
- Health Canada (2005, February 16). [Sugar alcohols](http://www.hc-sc.gc.ca/fn-an/securit/addit/sweeten-edulcor/polyols_polydextose_factsheet-polyols_polydextose_fiche-eng.php). Retrieved from http://www.hc-sc.gc.ca/fn-an/securit/addit/sweeten-edulcor/polyols_polydextose_factsheet-polyols_polydextose_fiche-eng.php
- Health Canada (2005a, June 21). [Health Canada – Home Page](http://www.hc-sc.gc.ca/index-eng.php) [home page]. Retrieved from <http://www.hc-sc.gc.ca/index-eng.php>
- Health Canada (2005b, July 20). [Dietary Reference Intakes Tables](http://www.hc-sc.gc.ca/fn-an/nutrition/reference/table/index-eng.php) [Health Canada, 2005] [publication]. Retrieved from <http://www.hc-sc.gc.ca/fn-an/nutrition/reference/table/index-eng.php>
- Health Canada (2007). [Canada's Food Guide](https://food-guide.canada.ca/en/). Retrieved from: <https://food-guide.canada.ca/en/>
- Health Canada (2007a, July 23). [Celiac Disease and the Safety of Oats: Health Canada's Position on the Introduction of Oats to the Diet of Individuals Diagnosed with Celiac Disease \(CD\)](http://www.hc-sc.gc.ca/fn-an/securit/allerg/cel-coe/oats_cd-avoine-eng.php). Retrieved from http://www.hc-sc.gc.ca/fn-an/securit/allerg/cel-coe/oats_cd-avoine-eng.php
- Health Canada (2007b, September 19). [The Use Of Food Allergen Precautionary Statements On Prepackaged Foods](http://www.hc-sc.gc.ca/fn-an/label-etiquet/allergen/precaution_label-etiquette-eng.php) [fact sheet]. Retrieved from http://www.hc-sc.gc.ca/fn-an/label-etiquet/allergen/precaution_label-etiquette-eng.php

Health Canada (2008, April 30). [It's Your Health – The Safety of Sugar Substitutes](http://www.hc-sc.gc.ca/hl-vs/iyh-vsv/food-aliment/sugar_sub_sucre-eng.php). Retrieved from http://www.hc-sc.gc.ca/hl-vs/iyh-vsv/food-aliment/sugar_sub_sucre-eng.php

Health Canada (2008, July 18). [Questions and Answers about the New Regulations to Enhance the Labelling of Food Allergens, Gluten and Added Sulphites – Health Canada](http://www.hc-sc.gc.ca/fn-an/label-etiquet/allergen/project_1220_qa_qr-eng.php) [frequently asked questions]. Retrieved from http://www.hc-sc.gc.ca/fn-an/label-etiquet/allergen/project_1220_qa_qr-eng.php

Health Canada (2009, May 1). [Celiac Disease: The Gluten Connection](http://www.hc-sc.gc.ca/fn-an/pubs/securit/gluten_conn-lien_gluten-eng.php). Retrieved from http://www.hc-sc.gc.ca/fn-an/pubs/securit/gluten_conn-lien_gluten-eng.php

Health Canada (2009, July 20). [A Guide for the Preparation of Submissions on Food Additives – Health Canada](http://www.hc-sc.gc.ca/fn-an/pubs/guide-eng.php#a12). Retrieved from <http://www.hc-sc.gc.ca/fn-an/pubs/guide-eng.php#a12>

Health Canada (2010, July 29). [The Percent Daily Value \(% DV\)](http://www.healthycanadians.gc.ca/eating-nutrition/label-etiquetage/daily-value-valeur-quotidienne-eng.php). Retrieved from <http://www.healthycanadians.gc.ca/eating-nutrition/label-etiquetage/daily-value-valeur-quotidienne-eng.php>

Health Canada (2010, September 9). [Food Packaging Regulations](http://www.hc-sc.gc.ca/fn-an/securit/packag-emball/index-eng.php). Retrieved from <http://www.hc-sc.gc.ca/fn-an/securit/packag-emball/index-eng.php>

Health Canada (2012, January 12). [Interactive tool: how to compare](http://www.healthycanadians.gc.ca/eating-nutrition/label-etiquetage/compare-comparer-eng.php#a5). Retrieved from <http://www.healthycanadians.gc.ca/eating-nutrition/label-etiquetage/compare-comparer-eng.php#a5>

Health Canada (2012, January 12). [Sodium](http://www.healthycanadians.gc.ca/eating-nutrition/healthy-eating-saine-alimentation/sodium/index-eng.php). Retrieved from <http://www.healthycanadians.gc.ca/eating-nutrition/healthy-eating-saine-alimentation/sodium/index-eng.php>

Health Canada (2012, October 29). [Lists of Permitted Food Additives – Health Canada](http://www.hc-sc.gc.ca/fn-an/securit/addit/list/index-eng.php) [landing page]. Retrieved from <http://www.hc-sc.gc.ca/fn-an/securit/addit/list/index-eng.php>

Health Canada (2012, October 9). [Type 2 diabetes](http://healthycanadians.gc.ca/diseases-conditions-maladies-affections/disease-maladie/diabete-eng.php). Retrieved from <http://healthycanadians.gc.ca/diseases-conditions-maladies-affections/disease-maladie/diabete-eng.php>

Health Canada (2012b, October 29). [Milk: One of the ten priority food allergens](http://www.hc-sc.gc.ca/fn-an/pubs/securit/2012-allergen_milk-lait/index-eng.php). Retrieved from http://www.hc-sc.gc.ca/fn-an/pubs/securit/2012-allergen_milk-lait/index-eng.php

Health Canada (2012d, April 17). [Information on fats](http://www.hc-sc.gc.ca/hl-vs/iyh-vsv/med/fats-gras-eng.php) [reference]. Retrieved from <http://www.hc-sc.gc.ca/hl-vs/iyh-vsv/med/fats-gras-eng.php>

Health Canada (2012d, April 17). [Trans fats](http://www.hc-sc.gc.ca/hl-vs/iyh-vsv/med/fats-gras-eng.php) [reference]. Retrieved from <http://www.hc-sc.gc.ca/hl-vs/iyh-vsv/med/fats-gras-eng.php>

Health Canada (2012d, October 26). [Allergic reactions](http://www.hc-sc.gc.ca/hl-vs/iyh-vsv/med/fats-gras-eng.php) [reference]. Retrieved from <http://www.hc-sc.gc.ca/hl-vs/iyh-vsv/med/fats-gras-eng.php>

Health Canada (2014a, March 28). [Improving Nutrition Information on Food Labels: Health Canada's Proposed New Serving Size Guidelines to Make Comparing Foods Easier](http://www.hc-sc.gc.ca/fn-an/consult/2014-serving-size-portion-indiquee-fs-fr-eng.php). Retrieved from <http://www.hc-sc.gc.ca/fn-an/consult/2014-serving-size-portion-indiquee-fs-fr-eng.php>

Health Canada (2014b, July 9). [Nutrition Labelling Consultation](http://www.hc-sc.gc.ca/fn-an/label-etiquet/consultation/index-eng.php). Retrieved from <http://www.hc-sc.gc.ca/fn-an/label-etiquet/consultation/index-eng.php>

Health Canada (n.d.) [Caffeine in foods](http://www.hc-sc.gc.ca/fn-an/securit/addit/caf/index-eng.php). Retrieved from <http://www.hc-sc.gc.ca/fn-an/securit/addit/caf/index-eng.php>

Health Canada (n.d.). [Co-Mingling in Agricultural Grain Products as a Possible Source of Food Allergens – Food Safety – Health Canada](http://www.hc-sc.gc.ca/fn-an/securit/allerg/fa-aa/co-mingling-melange-eng.php). Retrieved from <http://www.hc-sc.gc.ca/fn-an/securit/allerg/fa-aa/co-mingling-melange-eng.php>

Health Canada (n.d.). [Information for Canadians with Soy Allergy – Food Safety](http://www.hc-sc.gc.ca/fn-an/securit/allerg/fa-aa/soy-soya-eng.php). Retrieved from <http://www.hc-sc.gc.ca/fn-an/securit/allerg/fa-aa/soy-soya-eng.php>

Health Canada (n.d.) [Interactive Tool: nutrition label quiz](http://www.healthycanadians.gc.ca/eating-nutrition/label-etiquetage/quiz-interactive-eng.php). Retrieved from: <http://www.healthycanadians.gc.ca/eating-nutrition/label-etiquetage/quiz-interactive-eng.php>

Health Canada (n.d.) [Nutrition Facts Table](http://www.hc-sc.gc.ca/fn-an/alt_formats/pdf/label-etiquet/nutrition/cons/fact-fiche-eng.pdf). Retrieved from: http://www.hc-sc.gc.ca/fn-an/alt_formats/pdf/label-etiquet/nutrition/cons/fact-fiche-eng.pdf

Health Canada. (n.d.) [Sodium in Canada](http://www.hc-sc.gc.ca/fn-an/nutrition/sodium/index-eng.php). Retrieved from <http://www.hc-sc.gc.ca/fn-an/nutrition/sodium/index-eng.php>

Health Canada (n.d.) [Understanding Serving Sizes](http://www.healthycanadians.gc.ca/eating-nutrition/label-etiquetage/serving-portion-eng.php). Retrieved from <http://www.healthycanadians.gc.ca/eating-nutrition/label-etiquetage/serving-portion-eng.php>

Health Canada. (2012) [Do Canadian Adults Meet Their Nutrient Requirements Through Food Intake Alone?](http://www.hc-sc.gc.ca/fn-an/surveill/nutrition/commun/art-nutr-adult-eng.php) Retrieved from: <http://www.hc-sc.gc.ca/fn-an/surveill/nutrition/commun/art-nutr-adult-eng.php>

Heart and Stroke Foundation. (2011, March). [Using butter and margarine in recipes](http://www.heartandstroke.com/site/apps/nlnet/content2.aspx?c=ikIQLcMWJtE&b=4869055&ct=8657323). Retrieved from <http://www.heartandstroke.com/site/apps/nlnet/content2.aspx?c=ikIQLcMWJtE&b=4869055&ct=8657323>

Hunt, J. (2003). [Bioavailability of iron, zinc, and other trace minerals from vegetarian diets](http://ajcn.nutrition.org/content/78/3/633S.full). In *American Journal Of Clinical Nutrition* vol 78, No.3. Retrieved from: <http://ajcn.nutrition.org/content/78/3/633S.full>

[Hydrogenation](https://en.wikipedia.org/w/index.php?title=Hydrogenation&oldid=667265278). (2015, June 16). In Wikipedia, *The Free Encyclopedia*. Retrieved from <https://en.wikipedia.org/w/index.php?title=Hydrogenation&oldid=667265278>

Mercola Health, (2013, November 23). [Information on fats](http://articles.mercola.com/sites/articles/archive/2013/11/20/trans-fats-hydrogenated-oil.aspx) [reference]. Retrieved from <http://articles.mercola.com/sites/articles/archive/2013/11/20/trans-fats-hydrogenated-oil.aspx>

[Orange juice: Juicy Secrets](http://www.cbc.ca/marketplace/orange-juice-juicy-secrets) – Episodes – Marketplace. (n.d.). Retrieved from <http://www.cbc.ca/marketplace/orange-juice-juicy-secrets>

[Reading Labels](http://www.bakersjournal.com/nutrition/reading-labels-730). (n.d.). Retrieved from <http://www.bakersjournal.com/nutrition/reading-labels-730>

Richard, J. & Coppedge, JR. (2008) *Gluten Free Baking with the Culinary Institute of America*, Massachusetts: Adams Media

[Robin Hood Canada](http://www.robinhood.ca/Products/Nutri-Flour-Blend/Nutri-Flour-Blend-Gluten-Free). Retrieved from <http://www.robinhood.ca/Products/Nutri-Flour-Blend/Nutri-Flour-Blend-Gluten-Free> accessed

[Sourdough breadmaking cuts gluten content in baked goods](http://www.cbc.ca/1.2420209). (n.d.). Retrieved from <http://www.cbc.ca/1.2420209>

Standards Council of Canada, (1989, March 31). [Margarine](https://www.scc.ca/en/standardsdb/standards/4567). Retrieved from <https://www.scc.ca/en/standardsdb/standards/4567>

[The National Farmers Union](http://www.nfu.ca/about/about-national-farmers-union) Retrieved from <http://www.nfu.ca/about/about-national-farmers-union>

[The Whole Grain Story](http://www.healthygrains.ca/resources/fact-sheets/whole-grains-hot-topic-fact-sheet/). Retrieved from <http://www.healthygrains.ca/resources/fact-sheets/whole-grains-hot-topic-fact-sheet/>

Trans Fat Task Force (2006) [TRANSforming the Food Supply](http://www.hc-sc.gc.ca/fn-an/nutrition/gras-trans-fats/tf-ge/tf-gt_rep-rap-eng.php). Retrieved from: http://www.hc-sc.gc.ca/fn-an/nutrition/gras-trans-fats/tf-ge/tf-gt_rep-rap-eng.php

[Understanding GMO](http://www.davidsuzuki.org/what-you-can-do/queen-of-green/faqs/food/understanding-gmo/). (n.d.). Retrieved from <http://www.davidsuzuki.org/what-you-can-do/queen-of-green/faqs/food/understanding-gmo/>

US Government, F.D.A. (2014, August 17) [Removal of trans fats](http://www.fda.gov/Food/ucm292278.htm). Retrieved from <http://www.fda.gov/Food/ucm292278.htm>

Vancouver, C. of. (2015, February 5). [How you can support the ban on food in the garbage](http://vancouver.ca/home-property-development/food-isnt-garbage-2015-organics-ban.aspx) [text/xml]. Retrieved from <http://vancouver.ca/home-property-development/food-isnt-garbage-2015-organics-ban.aspx>

Whole Grain Council (n.d.) [Teff](http://wholegrainscouncil.org/whole-grains-101/teff-and-millet-november-grains-of-the-month). Retrieved from <http://wholegrainscouncil.org/whole-grains-101/teff-and-millet-november-grains-of-the-month>

World Health Organization (2015). [WHO calls on countries to reduce sugars intake among adults and children](http://www.who.int/mediacentre/news/releases/2015/sugar-guideline/en/). Retrieved from <http://www.who.int/mediacentre/news/releases/2015/sugar-guideline/en/>

[World's Healthiest Foods](http://www.whfoods.com/foodstoc.php) (n.d.) Retrieved from: <http://www.whfoods.com/foodstoc.php>

Versioning History

This page provides a record of edits and changes made to this book since its initial publication in the BC Open Textbook Collection. Whenever edits or updates are made, we make the required changes in the text and provide a record and description of those changes here. If the change is minor, the version number increases by 0.01. However, if the edits involve substantial updates, the version number goes up to the next full number. The files on our website always reflect the most recent version, including the Print on Demand copy.

If you find an error in this book, please fill out the [Report an Error](#) form. If the book was produced in partnership with BCcampus, we will contact the author, make the necessary changes, and replace all file types as soon as possible. If we did not produce the book, we will make note of the error on this page and contact the original producer of the textbook. Once we receive the updated files, this Versioning History page will be updated to reflect the edits made.

Version	Date	Change	Details
1.00	November 7, 2015	Book added to the BC Open Textbook Collection	
1.01	June 6, 2019	Updated the book's theme.	The styles of this book have been updated, which may affect the page numbers of the PDF and print copy.
1.02	August 19, 2019	Accessibility remediation.	Accessibility remediation: • Tables reformatted for accessibility. • Link text edited to be descriptive. • Headings added. • Added an Accessibility Statement

List of Links by Part for Print Users

Nutrition and Labelling

- % Daily Value: <https://www.canada.ca/en/health-canada/services/understanding-food-labels/percent-daily-value.html>
- Canada's Food Guide: <https://food-guide.canada.ca/en/>
- Complete list of allowable additives: <http://www.hc-sc.gc.ca/fn-an/pubs/guide-eng.php#a12>
- Food fiction: <http://www.cbc.ca/marketplace/episodes/2014-2015/healthy-food-or-lousy-labels-food-fiction>
- Health Canada Dietary/Health Intake table: <http://www.hc-sc.gc.ca/fn-an/nutrition/reference/table/index-eng.php>
- Healthy Eating Canada: <http://www.healthycanadians.gc.ca/eating-nutrition/healthy-eating-saine-alimentation/index-eng.php>
- Information within the Nutrition Facts Table: <http://www.inspection.gc.ca/food/labelling/food-labelling-for-industry/nutrition-labelling/information-within-the-nutrition-facts-table/eng/1389198568400/1389198597278>
- Interactive Nutrition Facts Table (NFT): <http://www.hc-sc.gc.ca/fn-an/label-etiquet/nutrition/cons/index-eng.php>
- List of whole foods: <http://www.whfoods.com/foodstoc.php>
- Percent Daily Value: <https://www.canada.ca/en/health-canada/services/understanding-food-labels/percent-daily-value.html>
- Serving Size: <https://www.canada.ca/en/health-canada/services/understanding-food-labels/serving-size.html>
- Sodium detector: <http://www.healthycanadians.gc.ca/eating-nutrition/healthy-eating-saine-alimentation/nutrients-nutriments/sodium/detector-depisteur-eng.php>
- The World's Healthiest Foods: <http://www.whfoods.com/foodstoc.php>
- Understand Serving Size: <https://www.canada.ca/en/health-canada/services/understanding-food-labels/serving-size.html>
- WHO Media Centre: <http://www.who.int/mediacentre/news/releases/2015/sugar-guideline/en/>

Labelling and Packaging Requirements

- Bakers Journal article "Reading Labels": <http://www.bakersjournal.com/nutrition/reading->

labels-730

- Canada.ca/Health [PDF]: <http://www.healthycanadians.gc.ca/alt/pdf/health-system-systeme-sante/consultations/food-label-etiquette-des-aliments/nutrition-facts-valeur-nutritive-eng.pdf>
- CFIA food allergies and food labelling web page: <http://www.inspection.gc.ca/food/information-for-consumers/fact-sheets/food-allergies/eng/1332442914456/1332442980290>
- Food labelling changes: <https://www.canada.ca/en/health-canada/services/food-labelling-changes.html>
- Foods that may be irradiated and sold in Canada: <http://www.inspection.gc.ca/food/labelling/food-labelling-for-industry/irradiated-foods/eng/1334594151161/1334596074872>
- Foods Usually Exempt from Carrying a Nutrition Facts Table: <http://www.inspection.gc.ca/food/labelling/food-labelling-for-industry/nutrition-labelling/exemptions/eng/1389198015395/1389198098450?chap=2>
- Health Canada, Food and Nutrition: <http://www.hc-sc.gc.ca/fn-an/index-eng.php>
- Health Canada's information about new labelling regulations: http://www.hc-sc.gc.ca/fn-an/label-etiquet/allergen/project_1220_qa_qr-eng.php
- List of Ingredients and Allergens: <http://www.inspection.gc.ca/food/labelling/food-labelling-for-industry/list-of-ingredients-and-allergens/eng/1383612857522/1383612932341?chap=2#s7c2>
- List of permitted additives: <http://www.hc-sc.gc.ca/fn-an/pubs/guide-eng.php#a12>
- Orange Juice: Juicy Secrets: <http://www.cbc.ca/marketplace/episodes/2014-2015/orange-juice-juicy-secrets>
- Use this interactive tool to compare two similar products: <https://web.archive.org/web/20150503074930/http://www.healthycanadians.gc.ca/eating-nutrition/label-etiquetage/interactive-tools-outils-interactifs/compare-comparer-eng.php>

Introduction to Special Diets, Allergies, Intolerances, Emergent Issues, and Trends

- CBC article about sourdough breadmaking: <http://www.cbc.ca/news/health/sourdough-breadmaking-cuts-gluten-content-in-baked-goods-1.2420209>
- CBC video on the debate over GM food: <https://www.cbc.ca/archives/entry/food-fight-over-gmo-risks>
- Celiac Disease and the Safety of Oats: <https://www.canada.ca/en/health-canada/services/food-nutrition/food-safety/food-allergies-intolerances/celiac-disease/celiac-disease-safety-oats-health-canada-position-introduction-oats-diet-individuals-diagnosed-celiac-disease-cd.html>
- Celiac Disease Foundation, Tax Deductions: <https://celiac.org/gluten-free-living/federal-benefits/tax-deductions/>
- Co-Mingling in Agricultural Grain Products as a Possible Source of Food Allergens:

<https://www.canada.ca/en/health-canada/services/food-nutrition/food-safety/food-allergies-intolerances/food-allergies/mingling-agricultural-grain-products-possible-source-food-allergens.html>

- Ex-Biotech Scientist Gives TED Talk on the Dangers of GMOs: <https://web.archive.org/web/20151230140900/http://www.gmeducation.org/blog/p213452-ex-biotech-scientist-gives-ted-talk-on-the-dangers-of-gmos.html>
- Fat doesn't make you fat: <https://www.cbc.ca/radio/thecurrent/canada-fighting-isis-fat-doesn-t-make-you-fat-and-how-drones-are-saving-rhinos-1.2935624/fat-doesn-t-make-you-fat-nina-teicholz-s-big-surprise-1.2935627>
- Food allergies and allergen labelling – CFIA: <http://www.inspection.gc.ca/food/information-for-consumers/fact-sheets-and-infographics/food-allergies/eng/1332442914456/1332442980290>
- Food allergies and gluten-related disorders: <http://www.hc-sc.gc.ca/hl-vs/iyh-vsv/med/allerg-eng.php>
- Food isn't garbage: 2015 Organics Ban: <https://vancouver.ca/home-property-development/food-isnt-garbage-2015-organics-ban.aspx>
- Foods Usually Exempt from Carrying a Nutrition Facts Table: <http://www.inspection.gc.ca/food/requirements-and-guidance/labelling/industry/nutrition-labelling/exemptions/eng/1389198015395/1389198098450?chap=2>
- “Gluten Free” Claims in the Marketplace: <http://www.agr.gc.ca/eng/industry-markets-and-trade/food-regulations/food-policy-and-regulatory-issues/reports-and-resources/gluten-free-claims-in-the-marketplace/?id=1397673574797>
- Gluten-free is the fastest-growing market segment addressing food intolerances: <http://www.agr.gc.ca/eng/industry-markets-and-trade/canadian-agri-food-sector-intelligence/processed-food-and-beverages/trends-and-market-opportunities-for-the-food-processing-sector/gluten-free-claims-in-the-marketplace/?id=1397673574797>
- GM foods approved by Health Canada: <http://www.hc-sc.gc.ca/fn-an/gmf-agm/appro/index-eng.php>
- Growing Resistance: Canadian Farmers and the Politics of Genetically Modified Wheat: <https://www.alternativesjournal.ca/community/reviews/growing-resistance-canadian-farmers-and-politics-genetically-modified-wheat>
- Health Canada website: <https://www.canada.ca/en/health-canada.html>
- Highwood Crossing: <https://www.highwoodcrossing.com/>
- High-sodium restaurant meals: <http://www.cbc.ca/news/health/high-sodium-restaurant-meals-persist-researchers-find-1.2874907>
- Information for Canadians with a soy allergy: <https://www.canada.ca/en/health-canada/services/food-nutrition/food-safety/food-allergies-intolerances/food-allergies/information-canadians-allergy.html>
- List of ingredients and allergens – Manner of declaring: <http://www.inspection.gc.ca/food/requirements-and-guidance/labelling/industry/list-of-ingredients-and-allergens/eng/>

1383612857522/1383612932341?chap=2#s7c2

- List of Permitted Additives: <http://www.hc-sc.gc.ca/fn-an/securit/addit/list/index-eng.php>
- Locust bean gum: http://www1.lsbu.ac.uk/water/locust_bean_gum.html
- Mesquite flour: <https://casademesquite.com/>
- Milk allergies: <https://www.canada.ca/en/health-canada/services/food-nutrition/reports-publications/food-safety/milk-priority-food-allergen.html>
- Novel foods: <https://www.canada.ca/en/health-canada/services/food-nutrition/genetically-modified-foods-other-novel-foods.html>
- Robin Hood's basic white bread recipe: <http://www.robinhood.ca/Recipes/Breads-Rolls/White-Breads/Basic-White-Bread>
- "Safety for Patients With Celiac Disease of Baked Goods Made of Wheat Flour Hydrolyzed During Food Processing" (2011) [PDF]: <https://www.cghjournal.org/article/S1542-3565%2810%2900987-0/pdf>
- Sugar substitutes: http://www.hc-sc.gc.ca/hl-vs/iyh-vsv/food-aliment/sugar_sub_sucre-eng.php
- Tax Reductions for Celiac Disease: <https://celiac.org/gluten-free-living/federal-benefits/tax-deductions/>
- Teff: <http://wholegrainscouncil.org/whole-grains-101/teff-and-millet-november-grains-of-the-month>
- The Secrets of Sugar: <https://www.youtube.com/watch?v=xDaYa0AB8TQ>
- Type 2 diabetes: <https://www.canada.ca/en/public-health/services/diseases/type-2-diabetes.html>
- Understanding GMO: <https://web.archive.org/web/20171012101924/http://www.davidsuzuki.org/what-you-can-do/queen-of-green/faqs/food/understanding-gmo/>
- Vancouver city bylaw ban on food scraps: <http://vancouver.ca/home-property-development/food-isnt-garbage-2015-organics-ban.aspx>
- Voluntary labelling standard: <https://www.tpsgc-pwgsc.gc.ca/ongc-cgsb/programme-program/normes-standards/internet/032-0315/index-eng.html>
- When to use food allergen precautionary labelling: <https://www.canada.ca/en/health-canada/services/food-nutrition/food-labelling/allergen-labelling/use-food-allergen-precautionary-statements-prepackaged-foods.html>